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(54) **CASCADE-TYPE COMPOUND AND ORGANIC LIGHT-EMITTING DEVICE INCLUDING THE SAME**

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C07F 7/08 (2006.01)
H01L 51/50 (2006.01)

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(Continued)

(58) **Field of Classification Search**

None

See application file for complete search history.

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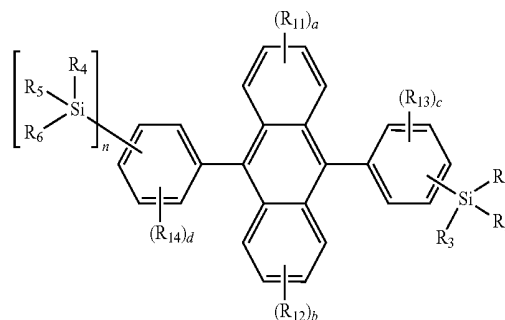
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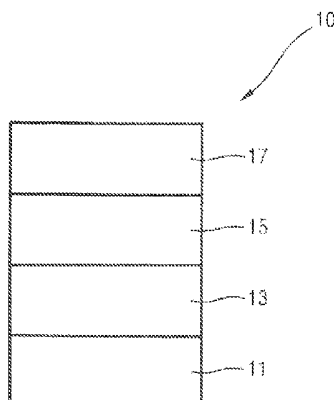
(57) **ABSTRACT**

A cascade-type compound and an organic light-emitting device (OLED) including the same are provided. The cascade-type compound can be generically represented as Formula 1 below:

<Formula 1>



15 Claims, 1 Drawing Sheet



(52) **U.S. Cl.**

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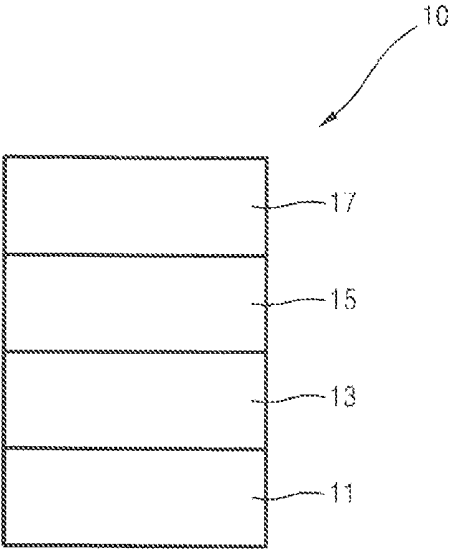
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CASCADE-TYPE COMPOUND AND ORGANIC LIGHT-EMITTING DEVICE INCLUDING THE SAME

CLAIM OF PRIORITY

This application makes reference to, incorporates the same herein, and claims all benefits accruing under 35 U.S.C. § 119 from and application for CASCADE-TYPE COMPOUND AND ORGANIC LIGHT-EMITTING DEVICE INCLUDING THE SAME earlier filed in the Korean Intellectual Property Office on 22 Aug. 2012 and there duly assigned Serial No. 10-2012-0091991.

BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to a compound for organic light-emitting devices, and an organic light-emitting device including the compound.

2. Description of the Related Art

Organic light-emitting devices (OLEDs), which are self-emitting devices, have advantages such as wide viewing angles, excellent contrast, quick response, high brightness, excellent driving voltage characteristics, and the ability to provide multicolored images.

A typical OLED has a structure including a substrate, an anode, a hole transport layer (HTL), an emission layer (EML), an electron transport layer (ETL), and a cathode which are sequentially stacked on the substrate. In this regard, the HTL, the EML, and the ETL are organic thin films formed of organic compounds.

An operating principle of an OLED having the above-described structure is as follows.

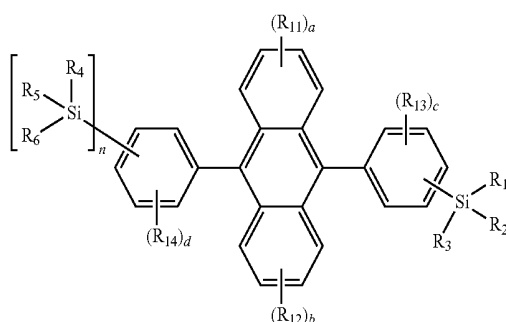
When a voltage is applied between the anode and the cathode, holes injected from the anode move to the EML via the HTL, and electrons injected from the cathode move to the EML via the ETL. The holes and electrons recombine in the EML to generate excitons. When the excitons drop from an excited state to a ground state, light is emitted.

SUMMARY OF THE INVENTION

The present invention provides a cascade-type compound having a novel structure and an organic light-emitting device including the cascade-type compound.

According to an aspect of the present invention, there is provided a cascade-type compound represented by Formula 1 below:

<Formula 1>



wherein, in Formula 1, n is 0 or 1;

R_1 and R_4 are each independently a substituted or unsubstituted C_1 - C_{60} alkyl group, or a 3- to 10-membered substituted or unsubstituted non-condensed ring group;

R_2 and R_5 are each independently a substituted or unsubstituted C_1 - C_{60} alkyl group, a 3- to 10-membered substituted or unsubstituted non-condensed ring group, or a substituted or unsubstituted condensed ring group in which at least two rings are fused with each other;

R_3 is a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other;

R_6 is a 3- to 10-membered substituted or unsubstituted non-condensed ring group; or a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other;

R_{11} to R_{14} are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C_1 - C_{60} alkyl group, a substituted or unsubstituted C_2 - C_{60} alkenyl group, a substituted or unsubstituted C_2 - C_{60} alkynyl group, a substituted or unsubstituted C_1 - C_{60} alkoxy group, a substituted or unsubstituted C_3 - C_{10} cycloalkyl group, a substituted or unsubstituted C_3 - C_{10} cycloalkenyl group, a substituted or unsubstituted C_3 - C_{10} heterocycloalkyl group, a substituted or unsubstituted C_3 - C_{10} heterocycloalkenyl group, a substituted or unsubstituted C_6 - C_{60} aryl group, a substituted or unsubstituted C_6 - C_{60} aryloxy group, a substituted or unsubstituted C_6 - C_{60} arylthio group, a substituted or unsubstituted C_2 - C_{60} heteroaryl group, $-N(Q_1)(Q_2)$, or $-Si(Q_3)(Q_4)(Q_5)$, wherein Q_1 to Q_5 are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group, or a C_2 - C_{20} heteroaryl group;

a, b and c are each independently an integer from 1 to 4; and d is an integer from 1 to 5, provided that a compound where n is 1 and all of R_3 and R_6 are unsubstituted pyenyl groups is excluded.

According to another aspect of the present invention, there is provided an organic light-emitting device including a first electrode, a second electrode disposed opposite to the first electrode, and an organic layer disposed between the first electrode and the second electrode, the organic layer including at least one of the cascade-type compounds of Formula 1 above.

BRIEF DESCRIPTION OF THE DRAWING

The above and other features and advantages of the present invention will become more apparent by describing in detail exemplary embodiments thereof with reference to the attached drawing in which:

FIG. 1 schematically illustrates the structure of an organic light-emitting device according to an embodiment of the present invention.

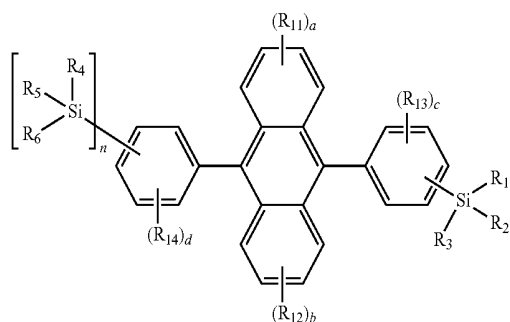
DETAILED DESCRIPTION OF THE INVENTION

As used herein, the term "and/or" includes any and all combinations of one or more of the associated listed items. Expressions such as "at least one of", when preceding a list of elements, modify the entire list of elements and do not modify the individual elements of the list.

According to an aspect of the present invention, there is provided a cascade-type compound represented by Formula 1.

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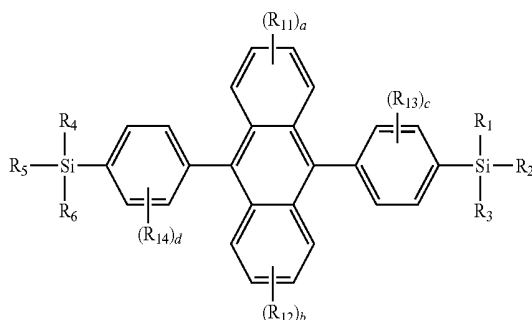
<Formula 1>



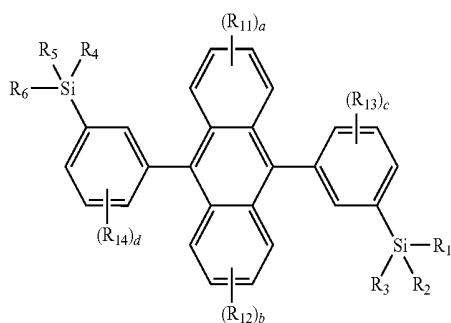
In Formula 1 above, n may be 0 or 1. If n is 0, Formula 1 does not include the substituent —Si(R₄)(R₅)(R₆).

The compound of Formula 1 may be represented by any one of the following Formulae 1A to 1F, but is not limited thereto.

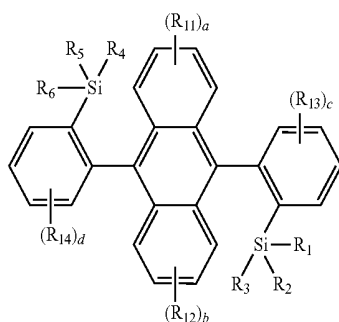
<Formula 1A>



<Formula 1B>



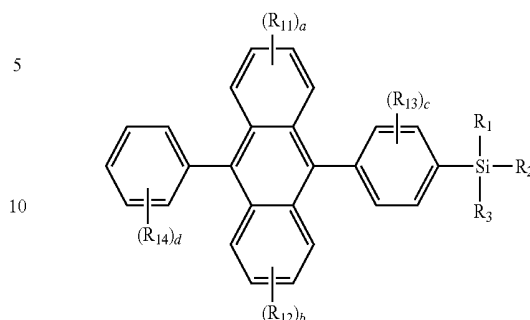
<Formula 1C>



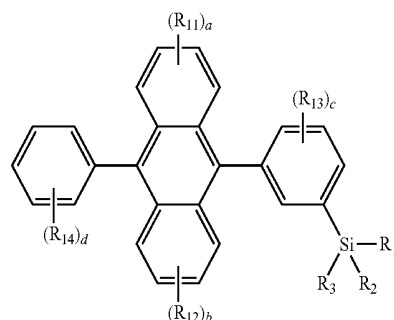
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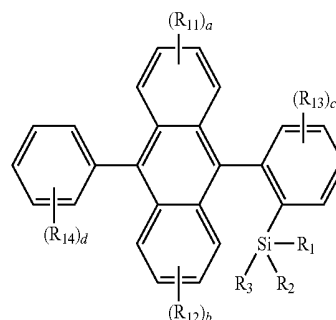
<Formula 1D>



<Formula 1E>



<Formula 1F>



For example, the cascade-type compound may be represented by Formula 1A or 1D but is not limited thereto.

In Formula 1, R₁ and R₄ may be each independently a substituted or unsubstituted C₁-C₆₀ alkyl group, or a 3- to 10-membered substituted or unsubstituted non-condensed ring group; R₂ and R₅ may be each independently a substituted or unsubstituted C₁-C₆₀ alkyl group, a 3- to 10-membered substituted or unsubstituted non-condensed ring group, or a substituted or unsubstituted condensed ring group in which at least two rings are fused with each other; R₃ may be substituted or unsubstituted condensed ring group in which at least two rings are fused to each other; and R₆ is a 3- to 10-membered substituted or unsubstituted non-condensed ring group or a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other,

In Formula 1, R₁ and R₄ are not “substituted or unsubstituted condensed ring groups in which at least two rings are fused to each other”, and R₃ or R₃ and R₆ are “substituted or unsubstituted condensed ring groups in which at least two rings are fused to each other”. Accordingly, there is no incidence when all of R₁ to R₆ in Formula 1 are the same.

As used herein, the phrase “the 3- to 10-membered substituted or unsubstituted non-condensed ring group” refers to a 3- to 10-membered cyclic group with one ring unable to form a condensed ring. Ring-member atoms of “the 3- to 10-membered substituted or unsubstituted non-condensed ring

group” may be selected from among C, N, O, P, S, and Si. This will be understood with reference to Formulae 2A to 2T described below.

As used herein, the phrase “condensed ring group with condensed at least two substituted or unsubstituted rings” refers to a group with at least two rings that are fused to each other. The “condensed ring group with condensed at least two substituted or unsubstituted rings” may be an aromatic or non-aromatic group, and may include 3 to 60 ring-member atoms, wherein these ring-member atoms may be selected from among C, N, O, P, S, and Si. The “condensed ring group with condensed at least two substituted or unsubstituted rings” will be understood with reference to, for example, Formulae 3A to 3R and Formulae 4A to 4J described below.

In some embodiments, in Formula 1 above, R_1 and R_4 may be each independently a substituted or unsubstituted C_1 - C_{20} alkyl group, a substituted or unsubstituted cyclopropyl group, a substituted or unsubstituted cyclobutyl group, a substituted or unsubstituted cyclopentyl group, a substituted or unsubstituted cyclohexyl group, a substituted or unsubstituted cycloheptyl group, a substituted or unsubstituted cyclooctyl group, a substituted or unsubstituted cyclopentenyl group, a substituted or unsubstituted cyclopentadienyl group, a substituted or unsubstituted cyclohexcenyl group, a substituted or unsubstituted cyclohexadienyl group, a substituted or unsubstituted cycloheptadienyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted furanyl group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted thiadiazolyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted phenyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted pyridazinyl group, or a substituted or unsubstituted triazinyl group;

R_2 and R_5 may be each independently a substituted or unsubstituted C_1 - C_{20} alkyl group, a substituted or unsubstituted cyclopropyl group, a substituted or unsubstituted cyclobutyl group, a substituted or unsubstituted cyclopentyl group, a substituted or unsubstituted cyclohexyl group, a substituted or unsubstituted cycloheptyl group, a substituted or unsubstituted cyclooctyl group, a substituted or unsubstituted cyclopentenyl group, a substituted or unsubstituted cyclopentadienyl group, a substituted or unsubstituted cyclohexcenyl group, a substituted or unsubstituted cyclohexadienyl group, a substituted or unsubstituted cycloheptadienyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted furanyl group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted thiadiazolyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted phenyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted pyridazinyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl

group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted biphenylenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthylenyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted spiro-fluorenyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted fluoranthenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted phenothiazinyl group, a substituted or unsubstituted phenoxazinyl group, a substituted or unsubstituted dihydrophenazinyl group, a substituted or unsubstituted phenoxathiinyl group, and a substituted or unsubstituted phenanthridinyl group;

R_3 may be a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted biphenylenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthylenyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted spiro-fluorenyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted fluoranthenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted phenothiazinyl group, a substituted or unsubstituted phenoxazinyl group, a substituted or unsubstituted dihydrophenazinyl group, a substituted or unsubstituted phenoxathiinyl group, or a substituted or unsubstituted phenanthridinyl group; and

R_6 may be a substituted or unsubstituted cyclopropyl group, a substituted or unsubstituted cyclobutyl group, a substituted or unsubstituted cyclopentyl group, a substituted or unsubstituted cyclohexyl group, a substituted or unsubstituted cycloheptyl group, a substituted or unsubstituted cyclooctyl group, a substituted or unsubstituted cyclopentenyl group, a substituted or unsubstituted cyclopentadienyl group, a substituted or unsubstituted cyclohexcenyl group, a substituted or unsubstituted cyclohexadienyl group, a substituted or unsubstituted cycloheptadienyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted furanyl group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted oxazolyl group, a

substituted or unsubstituted oxadiazolyl group, a substituted, or unsubstituted thiadiazolyl group, a substituted or unsubstituted triazolyl group, a substituted, or unsubstituted phenyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted pyridazinyl group, a substituted or unsubstituted triazinyl group, a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted biphenylenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthylenyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted spirofluorenyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted fluoranthenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted picenyl group, a substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted phenothiazinyl group, a substituted or unsubstituted phenoxazinyl group, a substituted or unsubstituted dihydrophenazinyl group, a substituted or unsubstituted phenoxathiinyl group, or a substituted or unsubstituted phenanthridinyl group.

In some other embodiments, in Formula 1 above, R_1 to R_4 may be each independently one of a C_1 - C_{20} alkyl group, a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexacenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a triadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, and a triazinyl group; and a C_1 - C_{20} alkyl group, a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexacenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a triadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, and a triazinyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, and $-N(Q_{11})(Q_{12})$

(Q_{12}), wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group or a C_2 - C_{20} heteroaryl group;

R_2 and R_5 may be each independently one of a C_1 - C_{20} alkyl group, a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexacenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a triadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylenyl group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl group, a phenanthrenyl group, a perylenyl group, a fluoranthenyl group, a naphthacenyl group, a picenyl group, a pentaphenyl group, a hexacenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a phenothiazinyl group, a phenoxazinyl group, a dihydrophenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group; and a C_1 - C_{20} alkyl group, a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexacenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a triadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylenyl group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl group, a phenanthrenyl group, a perylenyl group, a fluoranthenyl group, a naphthacenyl group, a picenyl group, a pentaphenyl group, a hexacenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a phenothiazinyl group, a phenoxazinyl group, a dihydrophenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, and $-N(Q_{11})(Q_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group or a C_2 - C_{20} heteroaryl group;

R_3 may be one of a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylenyl group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl group, a phenanthrenyl group, a perylenyl group, a fluoranthenyl group, a naphthacenyl group, a picenyl group, pentaphenyl group, a hexacenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a phenothiazinyl group, a phenoxazinyl group, a dihydro-

phenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group; and a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylenyl group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl group, a phenanthrenyl group, a perylenyl group, a fluoranthrenyl group, a naphthacenyl group, a picenyl group, a pentaphenyl group, a hexacenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a phenothiazinyl group, a phenoxazinyl group, a dihydrophenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₂-C₆₀ heteroaryl group, and —N(Q₁₁)(Q₁₂), wherein Q₁₁ and Q₁₂ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a C₆-C₂₀ aryl group, or a C₂-C₂₀ heteroaryl group; and

R₆ may be one of a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexcenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a thiadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylenyl group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl group, a phenanthrenyl group, a perylenyl group, a fluoranthrenyl group, a naphthacenyl group, a picenyl group, a pentaphenyl group, a hexacenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a phenothiazinyl group, a phenoxazinyl group, a dihydrophenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group; and a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexcenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a thiadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, a triazinyl group, a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylenyl group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl group, a phenanthrenyl group, a perylenyl group, a fluoranthrenyl group, a naphthacenyl group, a picenyl group, a pentaphenyl group, a hexacenyl group, an dibenzofuranyl group, an dibenzothiophenyl

group, a phenothiazinyl group, a phenoxazinyl group, a dihydrophenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₂-C₆₀ heteroaryl group, and —N(Q₁₁)(Q₁₂), wherein Q₁₁ and Q₁₂ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a C₆-C₂₀ aryl group or a C₂-C₂₀ heteroaryl group.

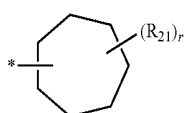
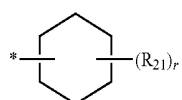
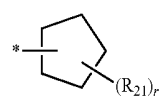
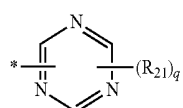
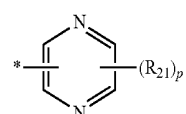
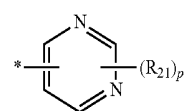
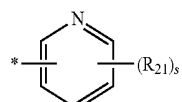
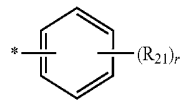
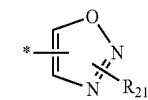
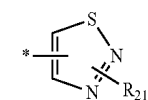
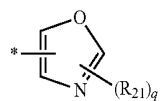
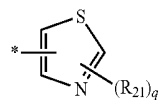
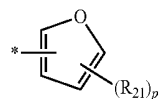
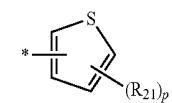
In some other embodiments, in Formula 1 above, R₁ and R₄ may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₂-C₆₀ heteroaryl group, and —N(Q₁₁)(Q₁₂), wherein Q₁₁ and Q₁₂ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a C₆-C₂₀ aryl group, or a C₂-C₂₀ heteroaryl group; and groups represented by Formula 2A to 2T below;

R₂ and R₅ may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₂-C₆₀ heteroaryl group, and —N(Q₁₁)(Q₁₂), wherein Q₁₁ and Q₁₂ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a C₆-C₂₀ aryl group, or a C₂-C₂₀ heteroaryl group; groups represented by Formula 2A to 2T below; and groups represented by Formulae 3A to 3R below;

R₃ may be one of the groups represented by Formulae 3A to 3R; and

R₆ may be one of Formulae 2A to 21 and Formulae 3A to 3R.

11



12

-continued

Formula 2A

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Formula 2B

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Formula 2C

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Formula 2D

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Formula 2E

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Formula 2F

Formula 2G

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Formula 2H

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Formula 2I

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Formula 2J

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Formula 2K

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Formula 2L

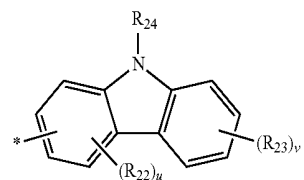
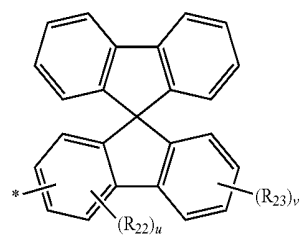
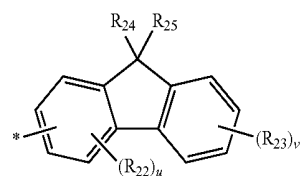
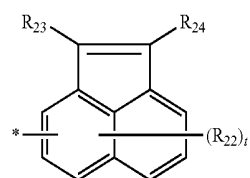
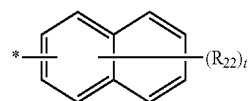
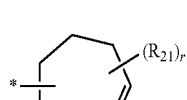
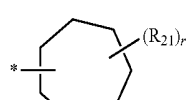
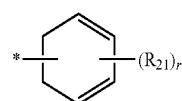
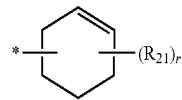
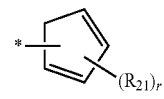
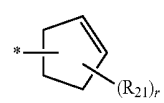
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Formula 2M

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Formula 2N

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Formula 2O

Formula 2P

Formula 2Q

Formula 2R

Formula 2S

Formula 2T

Formula 3A

Formula 3B

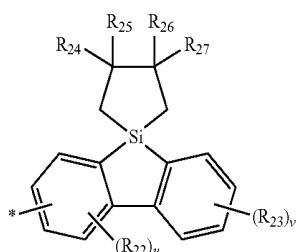
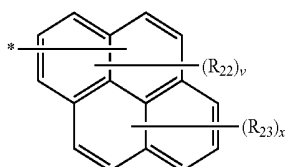
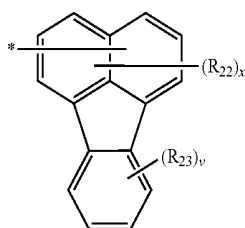
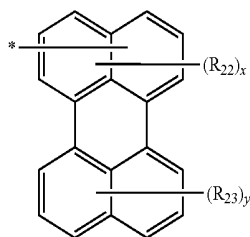
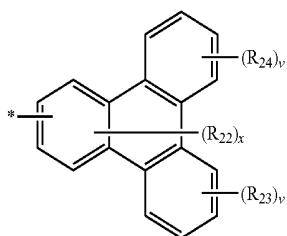
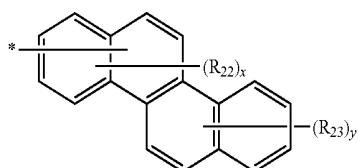
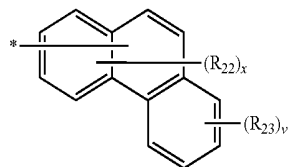
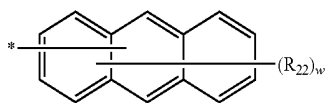
Formula 3C

Formula 3D

Formula 3E

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-continued



14

-continued

Formula 3F

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Formula 3G

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Formula 3H

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Formula 3I

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Formula 3J

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Formula 3K

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Formula 3L

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Formula 3M

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Formula 3N

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Formula 3O

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Formula 3P

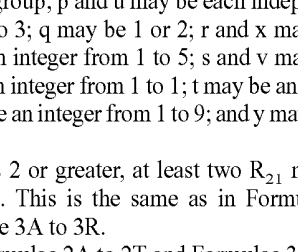
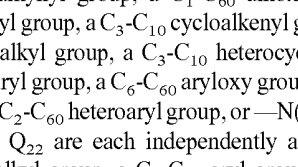
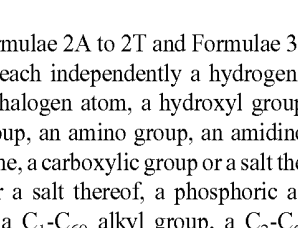
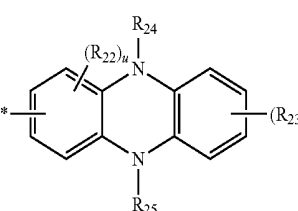
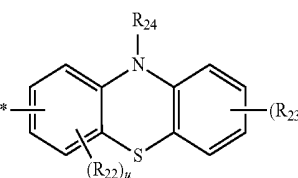
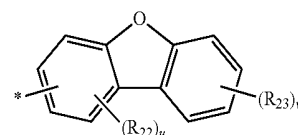
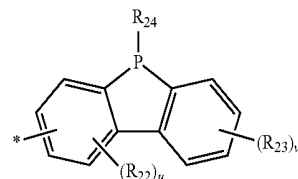
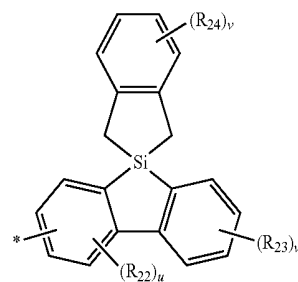
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Formula 3Q

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Formula 3R

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In Formulae 2A to 2T and Formulae 3A to 3R, R_{21} to R_{27} may be each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_2 - C_{60} heteroaryl group, or $-N(Q_{21})(Q_{22})$, wherein Q_{21} and Q_{22} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_1 - C_{20} aryl group, or a C_2 - C_{20} heteroaryl group; p and u may be each independently an integer from 1 to 3; q may be 1 or 2; r and x may be each independently an integer from 1 to 5; s and v may be each independently an integer from 1 to 1; t may be an integer from 1 to 7; w may be an integer from 1 to 9; and y may be an integer from 1 to 6.

If d is 2 or greater, at least two R_{21} may be the same or different. This is the same as in Formulae 2B to 2T and Formulae 3A to 3R.

In Formulae 2A to 2T and Formulae 3A to 3R, R_{21} to R_{27} may be each independently a hydrogen atom, a deuterium

15

atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group (for example, a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, a decyl group, and the like), a C₂-C₂₀ alkenyl group, a C₂-C₂₀ alkynyl group, a C₁-C₂₀ alkoxy group, a C₃-C₈ cycloalkyl group (for example, a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, and the like), a C₃-C₇ cycloalkenyl group (for example, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexenyl group, a cyclohexadienyl group, a cycloheptadienyl group, and the like), a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₂₀ aryl group (for example, a phenyl group, a naphthyl group, an anthryl group, a dimethyl-fluorenyl group, a phenyl-carbazolyl group, a chrysenyl group, a pyrenyl group, and the like), a C₆-C₂₀ aryloxy group, a C₆-C₂₀ arylthio group, a C₂-C₂₀ heteroaryl group (for example, a pyridinyl group, a pyrimidinyl group, a pyrazolyl group, an imidazopyrimidinyl group, and the like), or —N(Q₂₁)(Q₂₂), wherein Q₂₁ and Q₂₂ may be each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a phenyl group, a naphthyl group, or an anthryl group, but are not limited thereto.

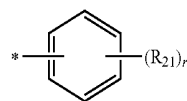
In some other embodiments, in Formula 1 above, R₁ and R₄ may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a phenyl group, a naphthyl group, and an anthryl group; and a group represented by Formula 2G;

R₂ and R₅ may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a phenyl group, a naphthyl group, and an anthryl group; a group represented by Formula 2G; and groups represented by Formulae 4A to 4J;

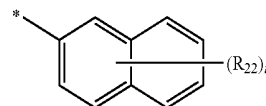
R₃ may be one of the groups represented by Formulae 4A to 4J; and

R₆ may be one of the groups represented by Formula 2G and Formulae 4A to 4J, but are not limited thereto.

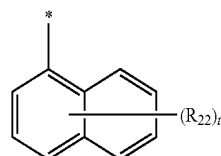
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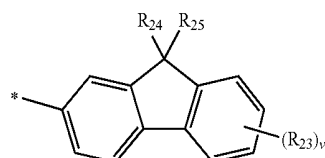
Formula 2G



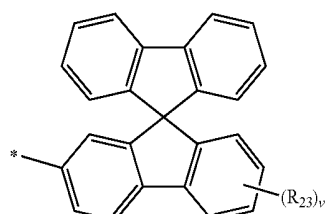
Formula 4A



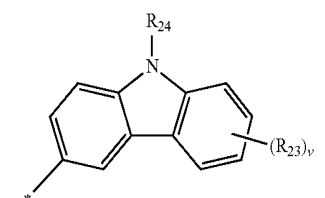
Formula 4B



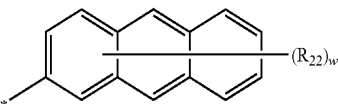
Formula 4C



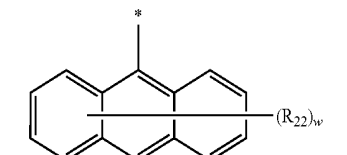
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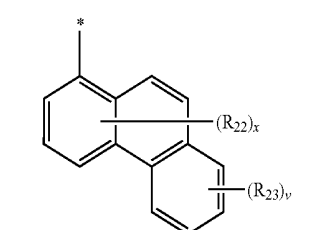
Formula 4E



Formula 4F



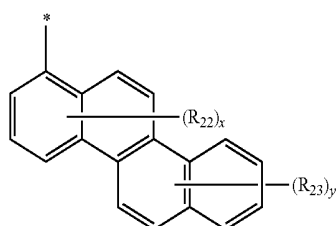
Formula 4G



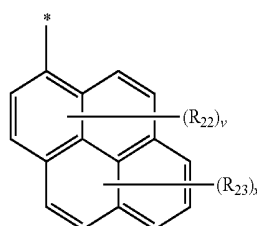
Formula 4H

17

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Formula 4I



Formula 4J

In Formula 2G and Formulae 4A to 4J, R_{21} to R_{25} , r , x , v , t , w , and y may be the same as above.

In some embodiments, in Formula 20 and Formulae 4A to 4J, R_{21} to R_{25} may be each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a dimethyl-fluorenyl group, a phenyl-carbazolyl group, a pyrenyl group, a crysenyl group, a benzothiazolyl group, a benzoxazolyl group, a phenyl-benzimidazolyl group, or $-N(Q_{21})(Q_{22})$, wherein Q_{21} and Q_{22} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a phenyl group, a naphthyl group, or an anthryl group, but are not limited thereto.

In some other embodiments, in Formula 1 above, R_1 , R_2 , R_4 , and R_5 may be each independently a substituted or unsubstituted C_1 - C_{60} alkyl group, or a substituted or unsubstituted non-condensed ring group having 3 to 10 ring-member atoms; R_3 may be a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other; R_6 may be a substituted or unsubstituted non-condensed ring group having 3 to 10 ring-member atoms, or a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other, but are not limited thereto. R_1 to R_6 may be the same as described above.

In some embodiments, in Formula 1, R_1 , R_2 , R_4 , and R_5 may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_2 - C_{60}

18

heteroaryl group, and $-N(Q_{11})(Q_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group, or a C_2 - C_{20} heteroaryl group; and groups represented by Formula 2A to 2T below; R_3 is one of the groups represented by Formulae 3A to 3R; and R_6 may be one of Formulae 2A to 2T and Formulae 3A to 3R above, but are not limited thereto.

In some other embodiments, in Formula 1 above, R_1 , R_2 , R_4 , and R_5 may be each independently a substituted or unsubstituted C_1 - C_{60} alkyl group; R_3 may be a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other; and R_6 may be a 3- to 10-membered substituted or unsubstituted non-condensed ring group; or a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other. R_1 to R_6 may be the same as above.

In some embodiments, in Formula 1 above, R_1 , R_2 , R_4 , and R_5 may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; and a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, and $-N(Q_{11})(Q_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group, or a C_2 - C_{20} heteroaryl group; R_3 may be one of Formulae 3A to 3R above, for example, one of Formulae 4A to 4J; R_6 may be one of Formulae 2A to 2T above and Formulae 3A to 3R above, for example, one of Formula 2G and Formulae 4A to 4J, but are not limited thereto.

In some other embodiments, in Formula 1 above, R_1 , R_2 , R_4 , and R_5 may be each independently a substituted or unsubstituted C_1 - C_{60} alkyl group; R_3 and R_6 may be each independently a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other.

For example, in Formula 1 above, R_1 , R_2 , R_4 , and R_5 may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; and a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_2 - C_{60}

19

heteroaryl group, and $-\text{N}(\text{Q}_{11})(\text{Q}_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a $\text{C}_1\text{-C}_{10}$ alkyl group, a $\text{C}_6\text{-C}_{20}$ aryl group, or a $\text{C}_2\text{-C}_{20}$ heteroaryl group; and R_3 and R_6 may be each independently one of Formulae 3A to 3R above, for example, one of Formulae 4A to 4J, but are not limited thereto.

In some other embodiments, in Formula 1 above, R_1 , R_2 , R_4 , and R_5 may be each independently a substituted or unsubstituted $\text{C}_1\text{-C}_{60}$ alkyl group; R_3 may be a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other; R_6 may be a 3- to 10-membered substituted or unsubstituted non-condensed ring group.

For example, in Formula 1 above, R_1 , R_2 , R_4 , and R_5 may be each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; and a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a $\text{C}_1\text{-C}_{60}$ alkyl group, a $\text{C}_2\text{-C}_{60}$ alkenyl group, a $\text{C}_2\text{-C}_{60}$ alkynyl group, a $\text{C}_1\text{-C}_{60}$ alkoxy group, a $\text{C}_3\text{-C}_{10}$ cycloalkyl group, a $\text{C}_3\text{-C}_{10}$ cycloalkenyl group, a $\text{C}_3\text{-C}_{10}$ heterocycloalkyl group, a $\text{C}_3\text{-C}_{10}$ heterocycloalkenyl group, a $\text{C}_6\text{-C}_{60}$ aryl group, a $\text{C}_6\text{-C}_{60}$ aryloxy group, a $\text{C}_6\text{-C}_{60}$ arylthio group, a $\text{C}_2\text{-C}_{60}$ heteroaryl group, and $-\text{N}(\text{Q}_{11})(\text{Q}_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a $\text{C}_1\text{-C}_{10}$ alkyl group, a $\text{C}_6\text{-C}_{20}$ aryl group, or a $\text{C}_2\text{-C}_{20}$ heteroaryl group; R_3 may be one of the groups represented by Formulae 3A to 3R (for example, one of the groups represented by Formulae 4A to 4R; and R_6 may be one of Formulae 2A to 2T, for example, Formula 2G, but is not limited thereto.

20

In Formula 1, R_1 and R_4 may be identical to each other.

In Formula 1, R_2 and R_5 may be identical to each other.

In Formula 1, R_3 and R_6 may be identical to each other.

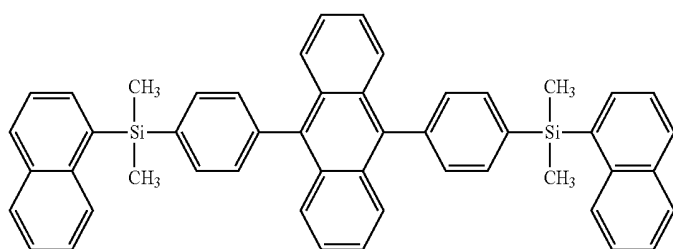
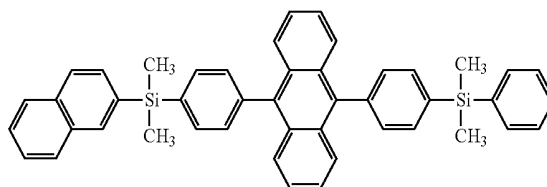
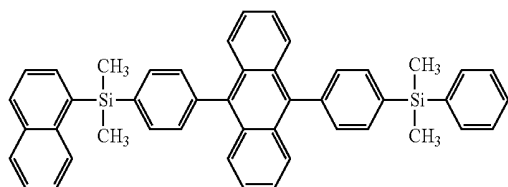
For example, in Formula 1, R_1 , R_2 , R_4 , and R_5 may be identical to each other.

In some other embodiments, in Formula 1, R_1 , R_2 , R_4 , and R_5 may be identical to each other and R_3 and R_6 may be identical to each other, but are not limited thereto.

R_{11} to R_{14} may be each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted $\text{C}_1\text{-C}_{60}$ alkyl group, a substituted or unsubstituted $\text{C}_2\text{-C}_{60}$ alkenyl group, a substituted or unsubstituted $\text{C}_2\text{-C}_{60}$ alkynyl group, a substituted or unsubstituted $\text{C}_1\text{-C}_{60}$ alkoxy group, a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ cycloalkyl group, a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ cycloalkenyl group, a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ heterocycloalkyl group, a substituted or unsubstituted $\text{C}_3\text{-C}_{10}$ heterocycloalkenyl group, a substituted or unsubstituted $\text{C}_6\text{-C}_{60}$ aryl group, a substituted or unsubstituted $\text{C}_6\text{-C}_{60}$ aryloxy group, a substituted or unsubstituted $\text{C}_6\text{-C}_{60}$ arylthio group, a substituted or unsubstituted $\text{C}_2\text{-C}_{60}$ heteroaryl group, $-\text{N}(\text{Q}_1)(\text{Q}_2)$, or $-\text{Si}(\text{Q}_3)(\text{Q}_4)(\text{Q}_5)$, wherein Q_1 to Q_5 are each independently a hydrogen atom, a $\text{C}_1\text{-C}_{10}$ alkyl group, a $\text{C}_6\text{-C}_{20}$ aryl group, or a $\text{C}_2\text{-C}_{20}$ heteroaryl group.

For example, in Formula 1 above, R_1 to R_{14} may be each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a $\text{C}_1\text{-C}_{20}$ alkyl group, a $\text{C}_1\text{-C}_{20}$ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a dimethyl-fluorenyl group, a phenyl-carbazolyl group, a pyrenyl group, or a crysenyl group, but are not limited thereto.

The cascade-type compound may be one of Compounds 1 to 22 below, but is not limited thereto.



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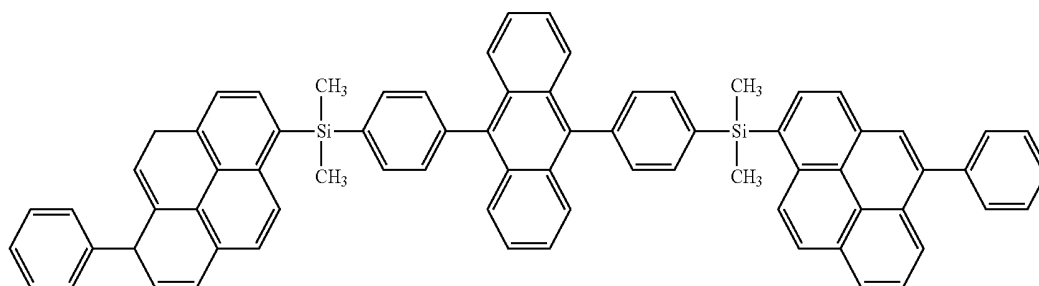
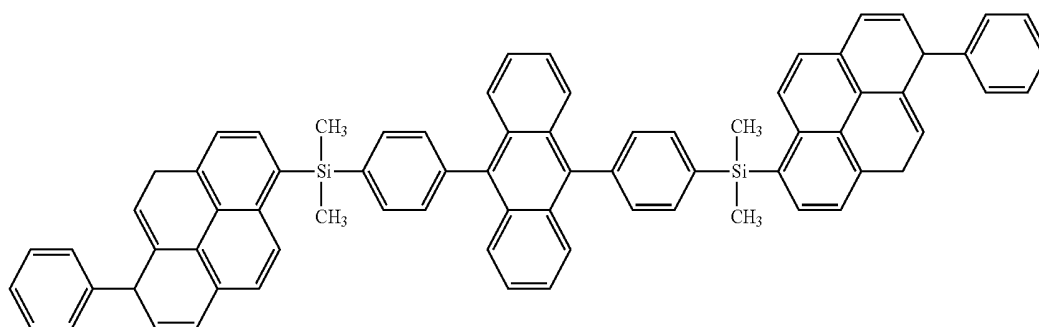
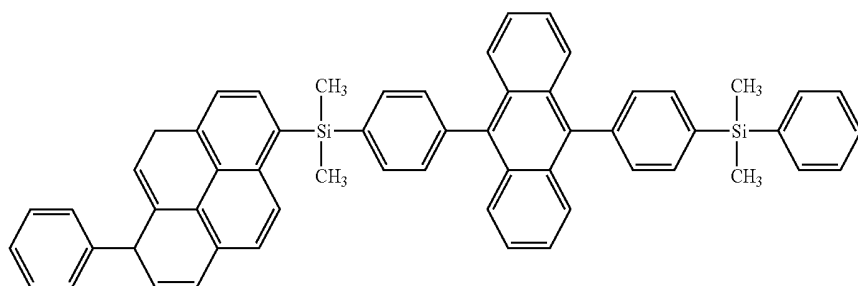
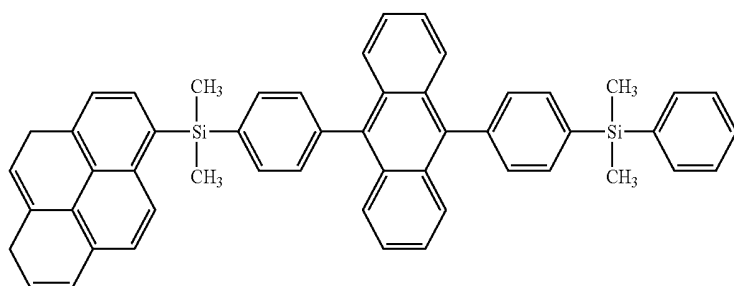
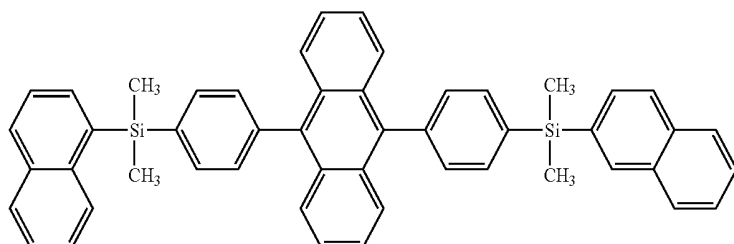
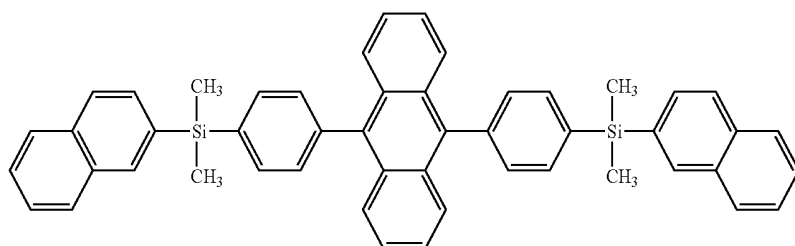
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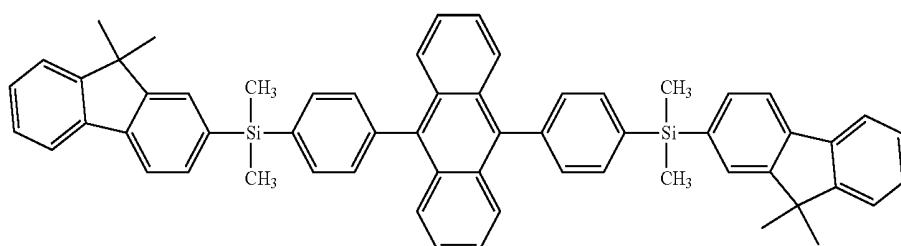
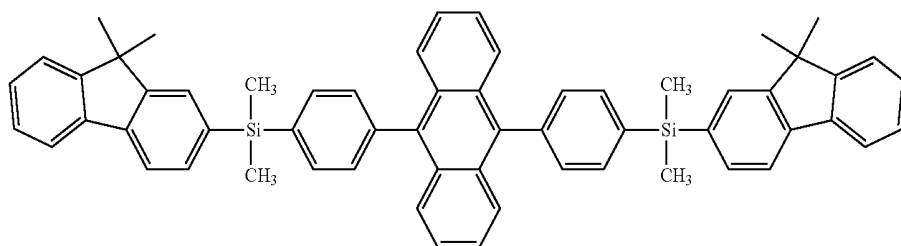
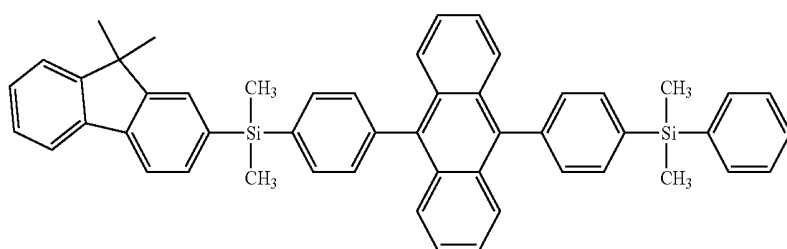
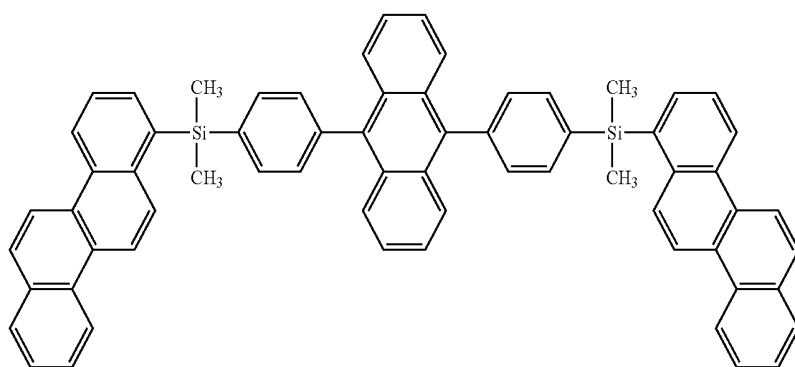
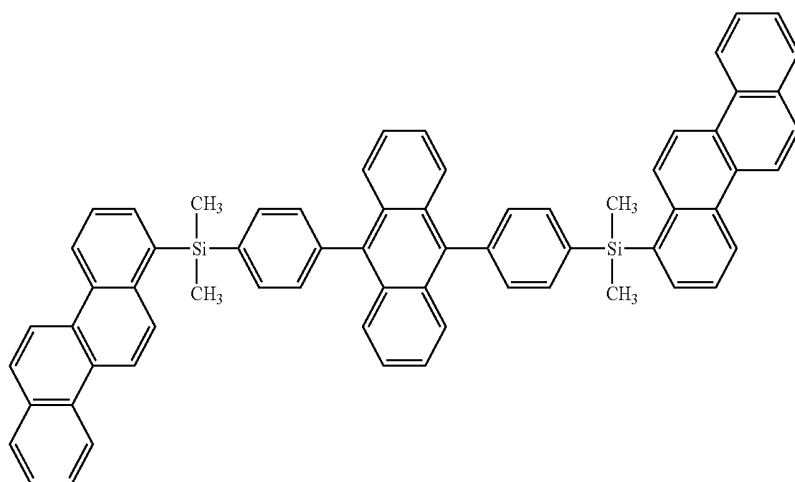
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24

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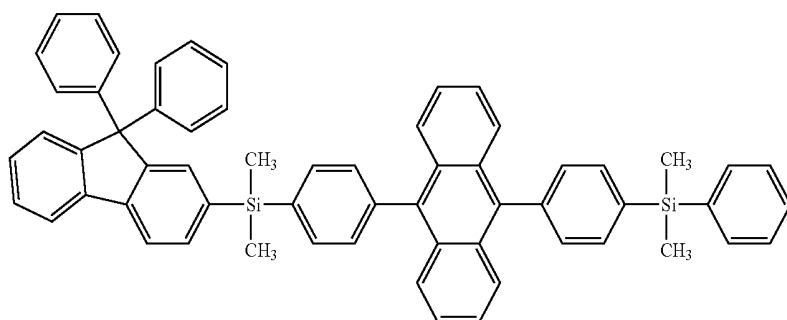


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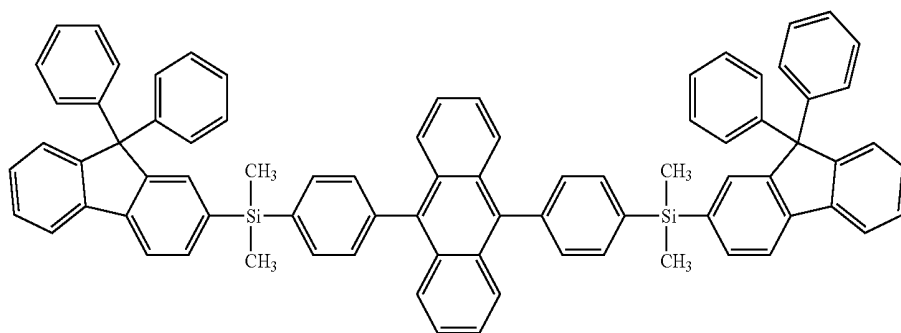
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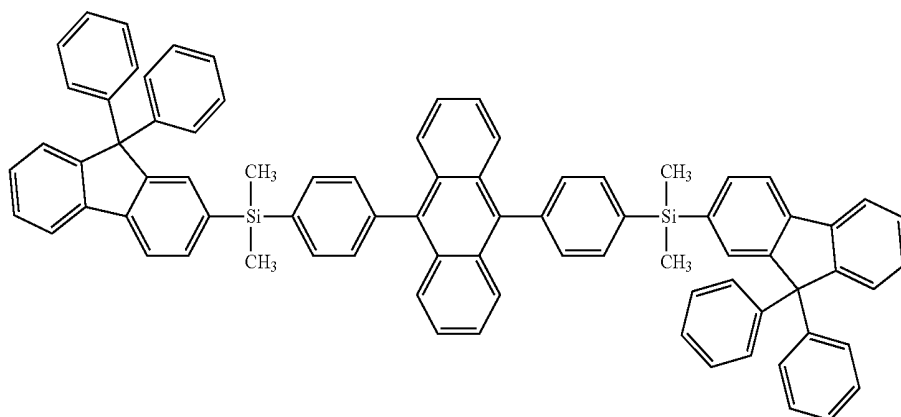
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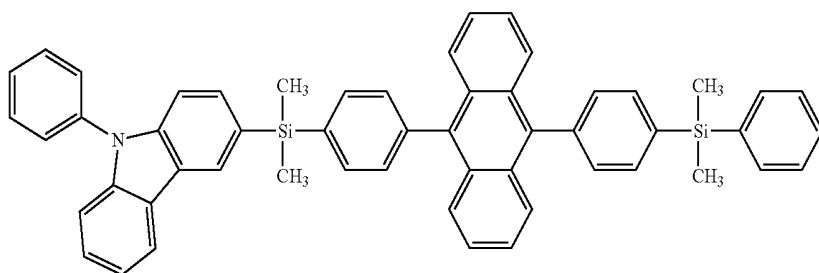
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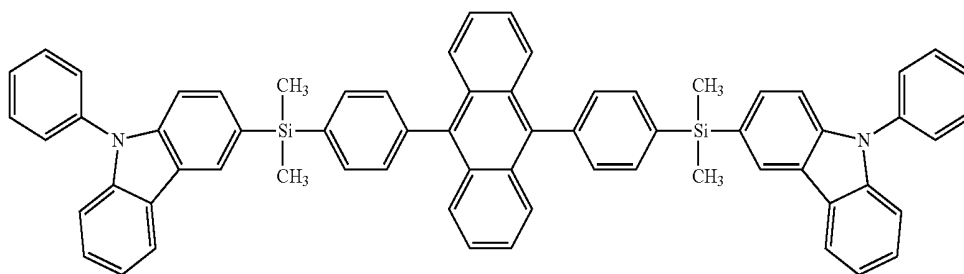
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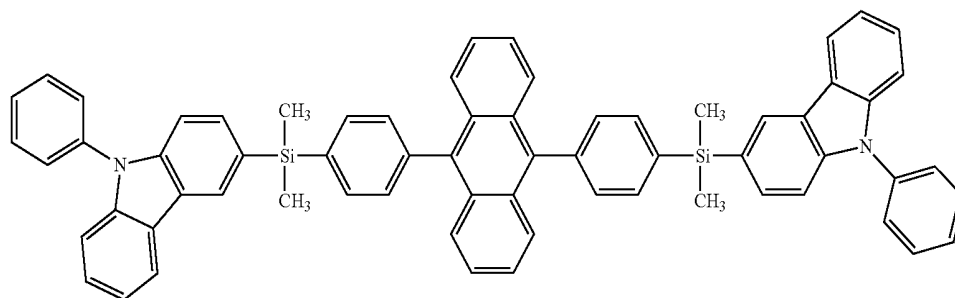


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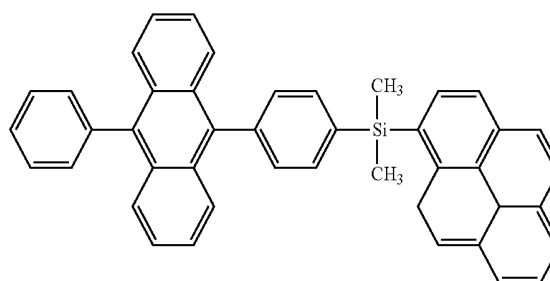
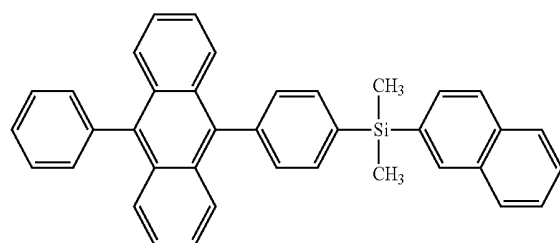
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The cascade-type compound of Formula 1 may have high emission efficiency since R_3 is, or R_3 and R_6 are, "a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other."

Since all R_1 to R_6 in Formula 1 above cannot be the same, steric hindrance at reaction sites of intermediates involved in the synthesis of the cascade-type compound of Formula 1 may be reduced, thus facilitating the synthesis of the cascade-type compound.

Therefore, an organic light-emitting device including the cascade-type compound represented by Formula 1 above may have a low driving voltage, a high efficiency, a high luminance, and a long lifetime.

The cascade-type compound of Formula 1 may be synthesized by using organic synthesis. A synthesis method of the cascade-type compound of Formula 1 may be understood by those of ordinary skill in the art from the examples that will be described below.

The cascade-type compound of Formula 1 may be used between a pair of electrodes of an organic light-emitting device. For example, the cascade-type compound may be used in an emission layer.

According to another aspect of the present invention, an organic light-emitting device includes a first electrode, a second electrode disposed opposite to the first electrode, and an organic layer disposed between the first electrode and the second electrode, wherein the first layer includes at least one of the cascade-type compounds of Formula 1 described above.

As used herein, "(for example, the organic layer) including at least one cascade-type compound" means "(the organic layer) including one of the cascade-type compounds of Formula above, or at least two different cascade-type compounds of Formula 1 above."

In some embodiments, the organic layer may include only Compound 1 above as the cascade-type compound. The

Compound 1 may be in the emission layer of the organic light-emitting device. In some embodiments, the organic layer may include Compounds 1 and 2 as the cascade-type compound. In this regard, Compounds 1 and 2 may be used in the same layer (for example, in the emission layer).

The organic layer may include at least one layer selected from among a hole injection layer, a hole transport layer, a functional layer having both hole injection and hole transport capabilities (hereinafter, "H-functional layer"), a buffer layer, an electron blocking layer, an emission layer, a hole blocking layer, an electron transport layer, an electron injection layer, and a functional layer having both electron injection and electron transport capabilities (hereinafter, "E-functional layer").

The term "organic layer" as used herein refers to a single layer and/or a plurality of layers disposed between the first and second electrodes of the organic light-emitting device.

The organic layer may include an emission layer, and the emission layer may include the cascade-type of Formula 1 described above.

The cascade-type compound in the emission layer may serve as a host.

In some other embodiments, the emission layer may include only the cascade-type compound as a light-emitting material

FIG. 1 is a schematic sectional view of an organic light-emitting device 10 according to an embodiment of the present invention.

Hereinafter, a structure of an organic light-emitting device according to an embodiment of the present invention and a method of manufacturing the same will now be described with reference to FIG. 1.

The substrate 11 may be any substrate that is used in existing organic light-emitting devices. In some embodiments the substrate 11 may be a glass substrate or a transpar-

ent plastic substrate with strong mechanical strength, thermal stability, transparency, surface smoothness, ease of handling, and water resistance.

The first electrode **13** may be formed by depositing or sputtering a first electrode-forming material on the substrate **11**. When the first electrode **13** constitutes an anode, a material having a high work function may be used as the first electrode-forming material to facilitate hole injection. The first electrode **13** may be a reflective electrode or a transmission electrode. Suitable first electrode-forming materials include transparent and conductive materials such as ITO, IZO, SnO₂, and ZnO. The first electrode **13** may be formed as a reflective electrode using magnesium (Mg), aluminum (Al), aluminum-lithium (Al—Li), calcium (Ca), magnesium-indium (Mg—In), magnesium-silver (Mg—Ag), or the like.

The first electrode **13** may have a single-layer structure or a multi-layer structure including at least two layers. For example, the first electrode **13** may have a three-layered structure of ITO/Ag/ITO, but is not limited thereto.

The organic layer **15** may be disposed on the first electrode **13**.

The organic layer **15** may include a hole injection layer (HIL), a hole transport layer (HTL), a buffer layer, an emission layer (EML), an electron transport layer (ETL), and an electron injection layer (EIL).

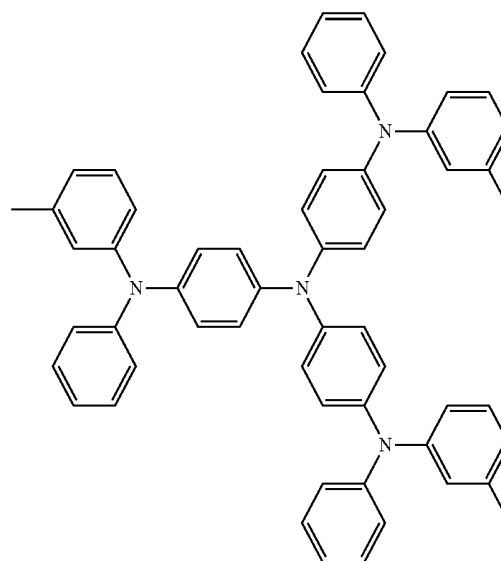
The HIL may be formed on the first electrode **13** by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like.

When the HIL is formed using vacuum deposition, vacuum deposition conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, vacuum deposition may be performed at a temperature of about 100° C. to about 500° C., a pressure of about 10⁻⁸ torr to about 10⁻³ torr, and a deposition rate of about 0.01 to about 100 Å/sec. However, the deposition conditions are not limited thereto.

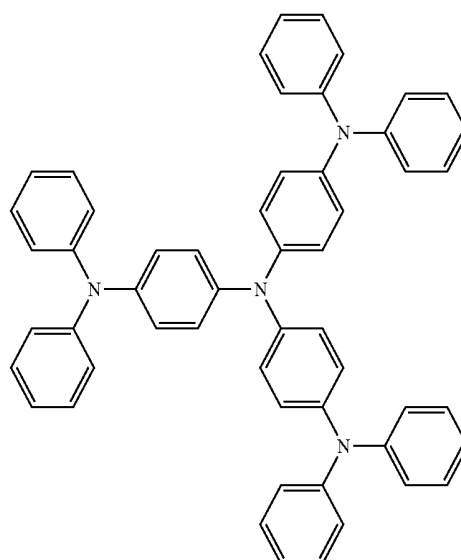
When the HIL is formed using spin coating, the coating conditions may vary according to the compound that is used to form the HIL, and the desired structure and thermal properties of the HIL to be formed. For example, the coating rate may be in the range of about 2000 rpm to about 5000 rpm, and a temperature at which heat treatment is performed to remove a solvent after coating may be in the range of about 80° C. to about 200° C. However, the coating conditions are not limited thereto.

The HIL may be formed of any material that is commonly used to form a HIL. Non-limiting examples of the material that can be used to form the HIL are N,N'-diphenyl-N,N'-bis-[4-(phenyl-m-tolyl-amino)-phenyl]-biphenyl-4,4'-diamine, (DNTPD), a phthalocyanine compound such as copperphthalocyanine, 4,4',4''-tris(3-methylphenylphenylamino)triphenylamine (m-MTDATA), N,N'-di(1-naphthyl)-N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB), TDATA, 2-TNATA, polyaniline/dodecylbenzenesulfonic acid (Pani/DBSA), poly(3,4-ethylenedioxythiophene)/poly(4-styrenesulfonate) (PEDOT/PSS), polyaniline/camphor sulfonic acid (Pani/CSA), and polyaniline/poly(4-styrenesulfonate) (PANI/PSS).

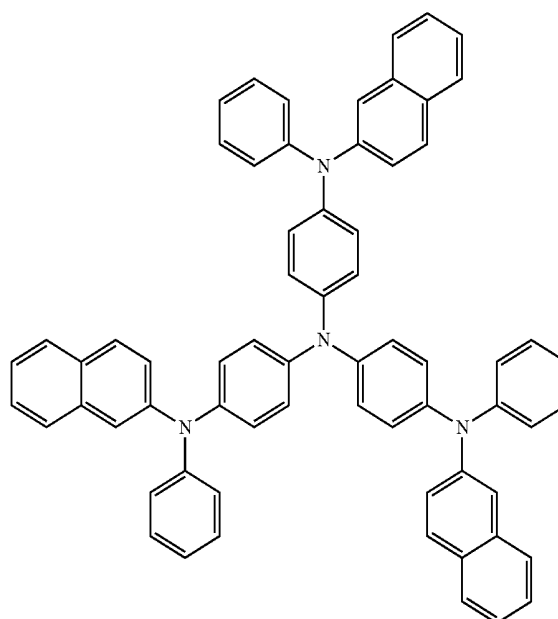
m-MTDATA



TDATA



2-TNATA



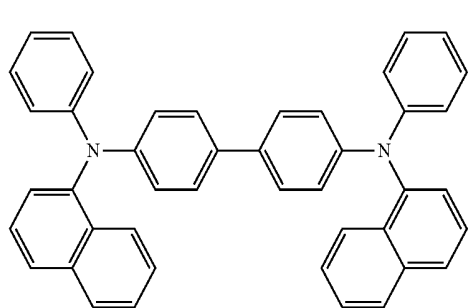
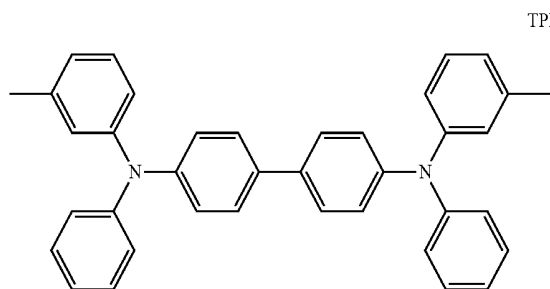
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The thickness of the HIL may be about 100 Å to about 10000 Å, and in some embodiments, may be from about 100 Å to about 1000 Å. When the thickness of the HIL is within these ranges, the HIL may have good hole injecting ability without a substantial increase in driving voltage.

Then, an HTL may be formed on the HIL by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like.

When the HTL is formed using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, though the conditions for the deposition and coating may vary according to the material that is used to form the HTL.

Non-limiting examples of suitable known HTL forming materials are carbazole derivatives, such as N-phenylcarbazole or polyvinylcarbazole, N,N-bis(3-methylphenyl)-N,N'-diphenyl-[1,1'-biphenyl]-4,4'-diamine (TPD), 4,4',4''-tris(N-carbazolyl)triphenylamine (TCTA), and N,N'-di(1-naphthyl)-N,N'-diphenylbenzidine (NPB).



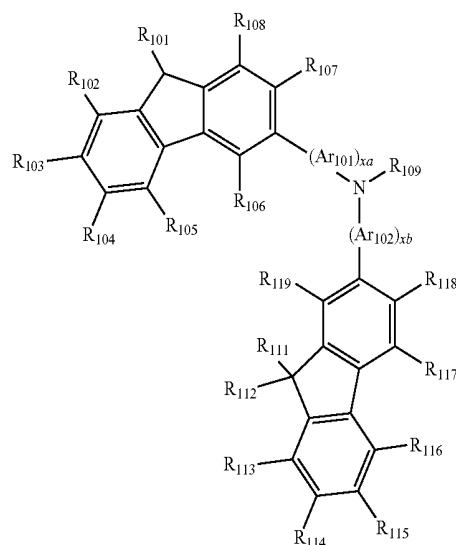
The thickness of the HTL may be from about 50 Å to about 2000 Å, and in some embodiments, may be from about 100 Å to about 1500 Å. When the thickness of the HTL is within these ranges, the HTL may have good hole transporting ability without a substantial increase in driving voltage.

The H-functional layer (having both hole injection and hole transport capabilities) may contain at least one material from each group of the hole injection layer materials and hole transport layer materials. The thickness of the H-functional layer may be from about 500 Å to about 10000 Å, and in some embodiments, may be from about 100 Å to about 1,000 Å. When the thickness of the H-functional layer is within these ranges, the H-functional layer may have good hole injection and transport capabilities without a substantial increase in driving voltage.

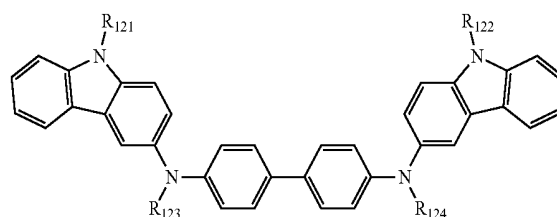
In some embodiments, at least one of the HIL, HTL, and H-functional layer may include at least one of a compound of Formula 300 below and a compound of Formula 301 below.

32

<Formula 300>



<Formula 301>



In Formula 300 above, Ar₁₀₁ and Ar₁₀₂ may be each independently a substituted or unsubstituted C₆-C₆₀ arylene group.

In some embodiments, Ar₁₀₁ and Ar₁₀₂ may be each independently one of a phenylene group, a pentalenylene group, an indenylene group, a naphthylenylene group, an azulenylenylene group, a heptalenylene group, an acenaphthylenylene group, a fluorenylenylene group, a phenalenylene group, a phenanthrenylene group, an anthracenylenylene group, a fluoranthenylenylene group, a triphenylenylene group, a pyrenenylenylene group, a chrysenylene group, a naphthacenylenylene group, a picenylene group, a perylenylene group, and a pentacenylene group; and a phenylene group, a pentalenylene group, an indenylene group, a naphthylenylene group, an azulenylenylene group, a heptalenylene group, an acenaphthylenylene group, a fluorenylenylene group, a phenalenylene group, a phenanthrenylene group, an anthracenylenylene group, a fluoranthenylenylene group, a triphenylenylene group, a pyrenenylenylene group, a chrysenylene group, a naphthacenylenylene group, a picenylene group, a perylenylene group, and a pentacenylene group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a nitro group, a cyano group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or salt thereof, a sulfuric acid or salt thereof a phosphoric acid or salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocy-

33

cloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, and a C₂-C₆₀ hetero aryl group.

In Formula 300, xa and xb may be each independently an integer from 0 to 5, for example, 0, 1, or 2. For example, xa may be 1, and xb may be 0, but are not limited thereto.

In Formulae 300 and 301, R₁₀₁ to R₁₀₈, R₁₁₁ to R₁₁₉, and R₁₂₁ to R₁₂₄ may be each independently one of a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, sulfonic acid or a salt thereof, phosphoric acid or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₂-C₆₀ alkynyl group, a substituted or unsubstituted C₂-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₆₀ cycloalkyl group, a substituted or unsubstituted C₅-C₆₀ aryl group, a substituted or unsubstituted C₅-C₆₀ aryloxy group, and a substituted or unsubstituted C₅-C₆₀ arylthio group.

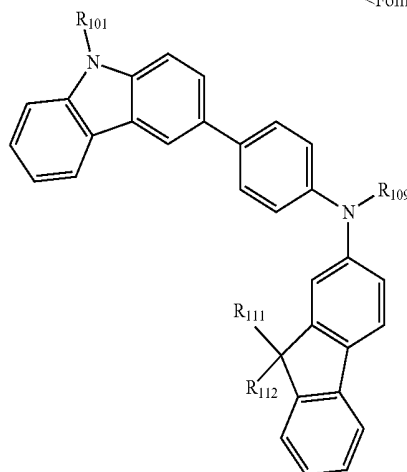
In some non-limiting embodiments, R₅₁ to R₅₈, R₆₁ to R₆₉, R₇₁, and R₇₂ may be each independently one of a hydrogen atom; a deuterium atom; a halogen atom; a hydroxyl group; a cyano group; a nitro group; an amino group; an amidino group; hydrazine; hydrazone; a carboxyl group or a salt thereof; a sulfonic acid group or a salt thereof; a phosphoric acid or a salt thereof; a C₁-C₁₀ alkyl group (for example, a methyl group, an ethyl group, a propyl group, a butyl group, a pentyl group, a hexyl group, or the like); a C₁-C₁₀ alkoxy group (for example, a methoxy group, an ethoxy group, a propoxy group, a butoxy group, a pentoxy group, or the like); a C₁-C₁₀ alkyl group and a C₁-C₁₀ alkoxy group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, and a phosphoric acid or a salt thereof; a phenyl group; a naphthyl group; an anthryl group; a fluorenyl group; a pyrenyl group; and a phenyl group, a naphthyl group, an anthryl group, a fluorenyl group, and a pyrenyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C₁-C₁₀ alkyl group, and a C₁-C₁₀ alkoxy group.

In Formula 300, R₁₀₉ may be each independently a phenyl group, a naphthyl group, an anthryl group, a biphenyl group, or a pyridyl group; or a phenyl group, a naphthyl group, an anthryl group, a biphenyl group, or a pyridyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxyl group or a salt thereof, sulfonic acid or a salt thereof, phosphoric acid or a salt thereof, a substituted or unsubstituted C₁-C₂₀ alkyl group, and a substituted or unsubstituted C₁-C₂₀ alkoxy group.

In an embodiment the compound of Formula 300 may be a compound represented by Formula 300A below.

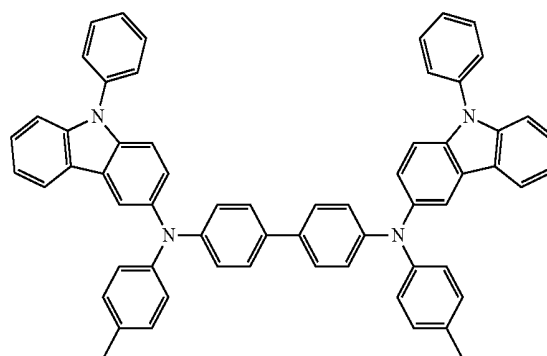
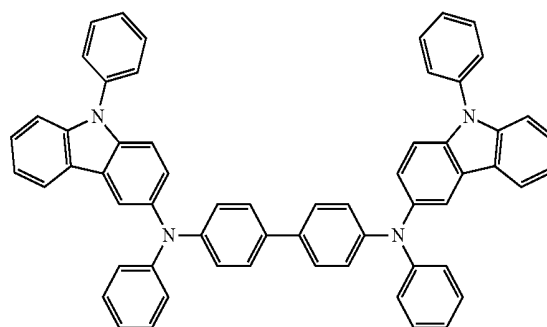
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<Formula 300A>



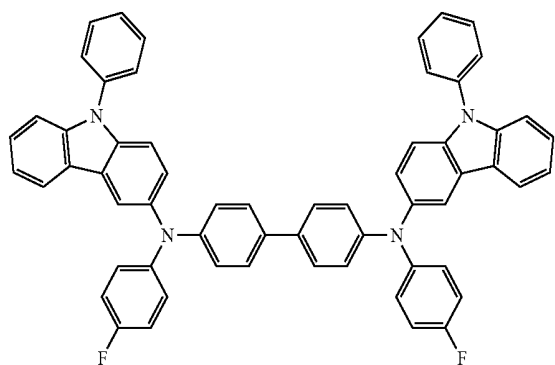
R₁₀₁, R₁₁₀, R₁₂₁ and R₁₀₉ in Formula 300A are as defined above, and thus a detailed description thereof will not be provided here.

In some non-limiting embodiments, at least one of the HIL, HTL, and H-functional layer may include at least one of compounds represented by Formulae 301 to 320 below.



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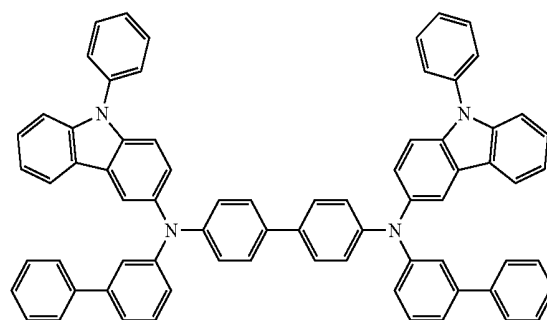
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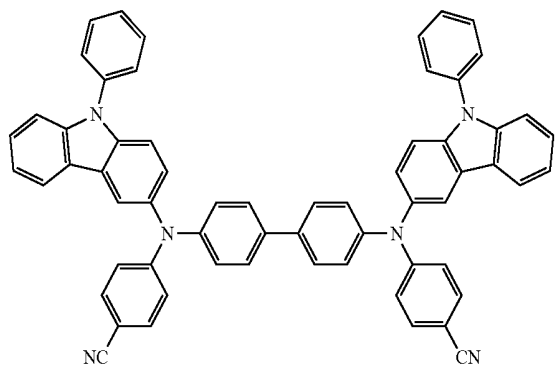


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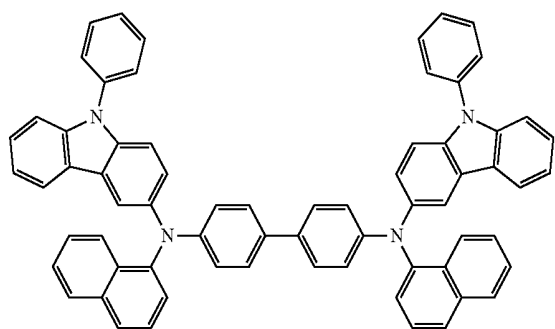
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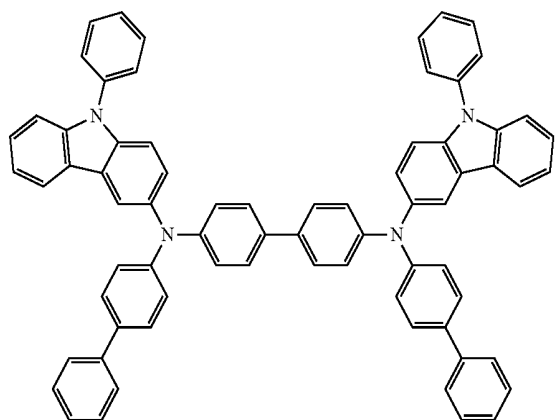
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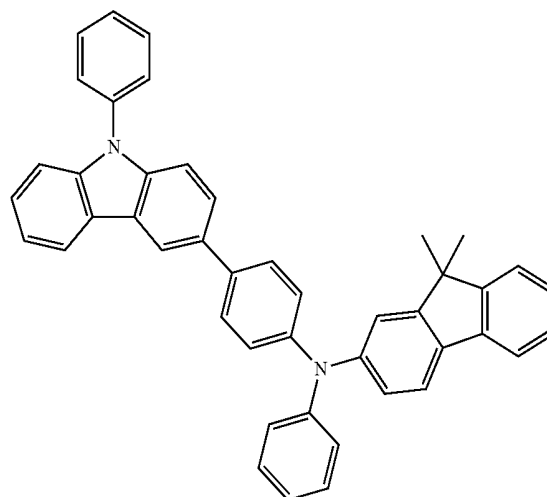
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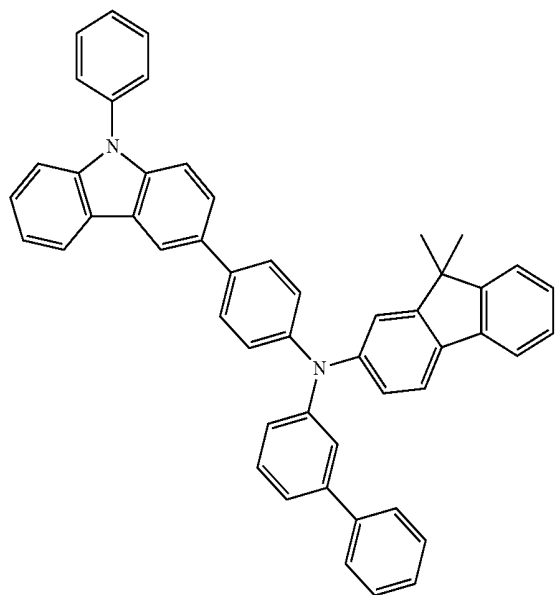
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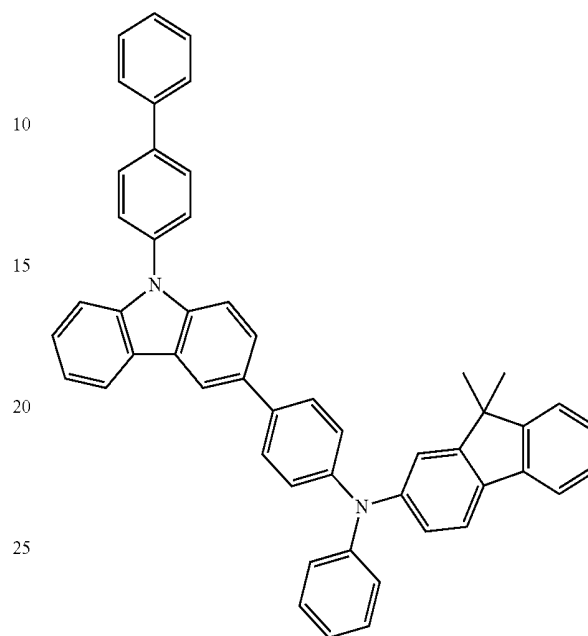
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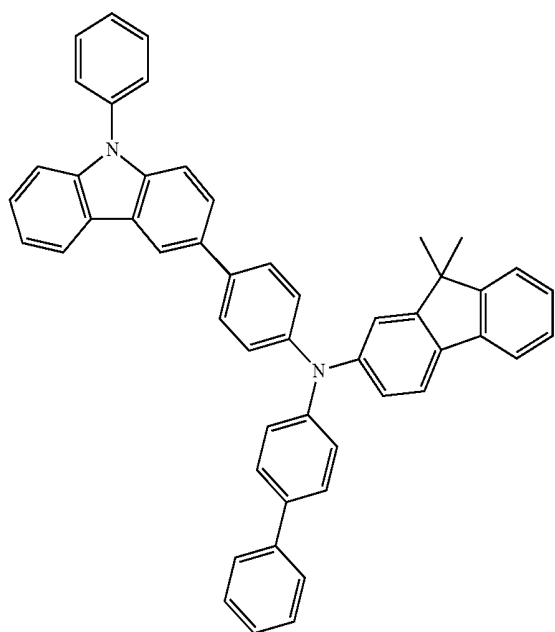
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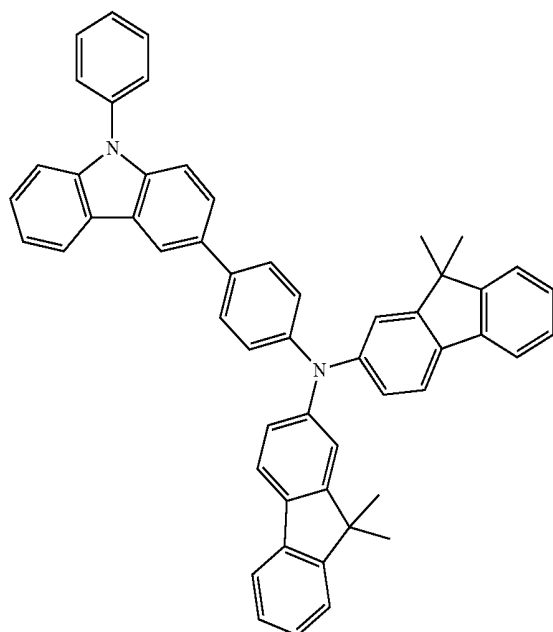
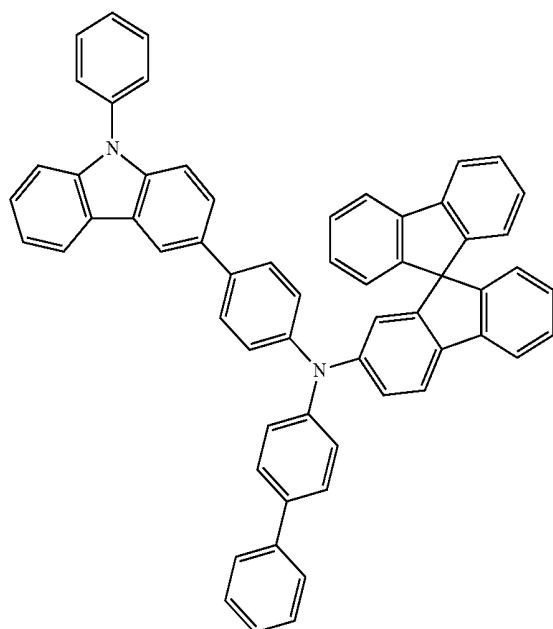
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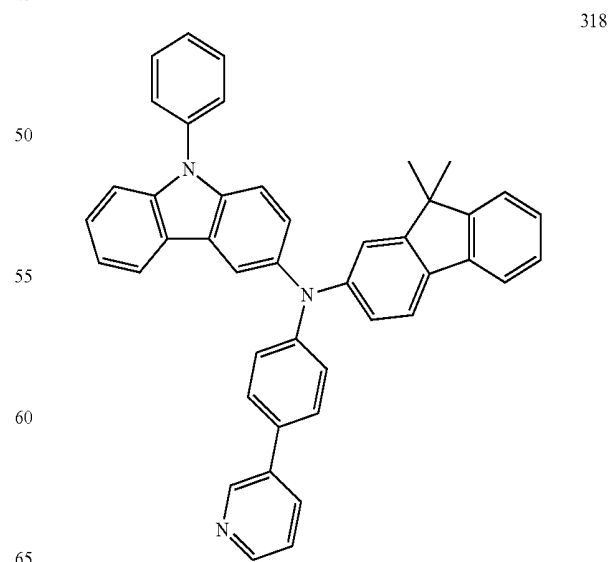
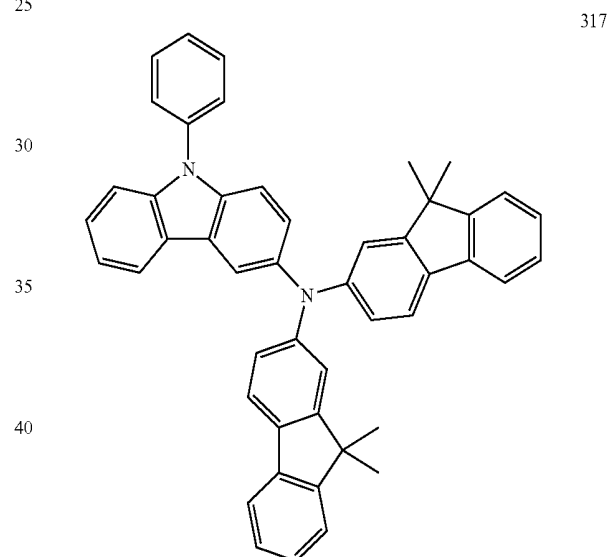
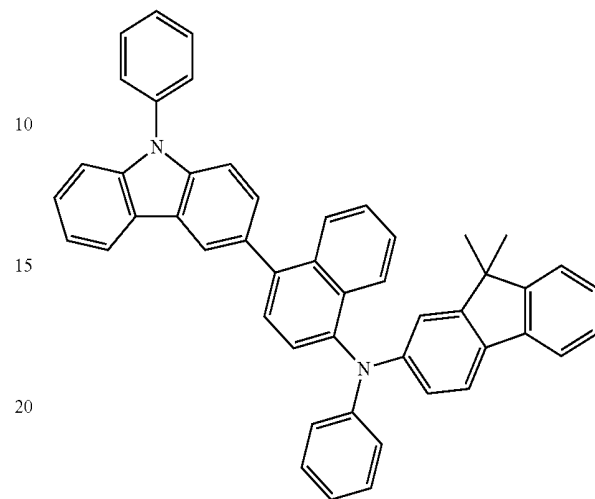
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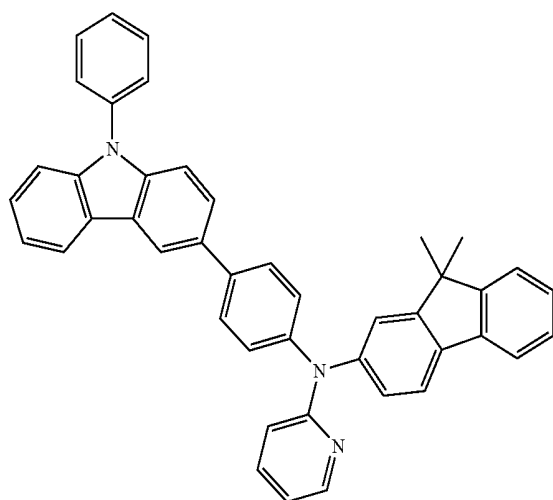
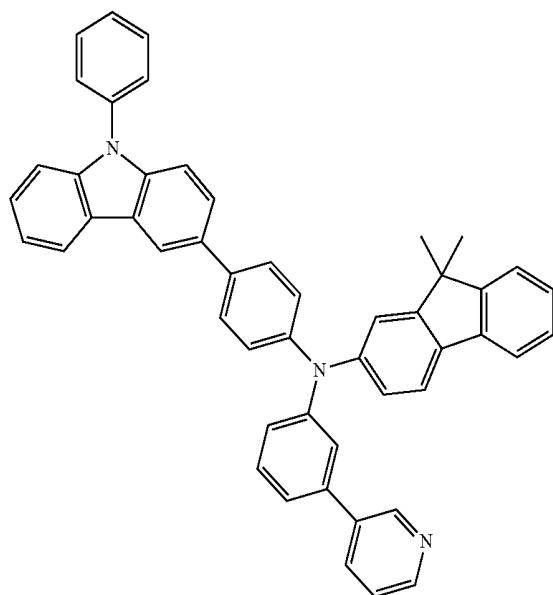
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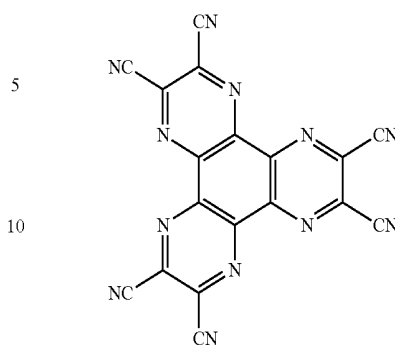


At least one of the HIL, HTL, and H-functional layer may further include a charge-generating material for improved layer conductivity, in addition to a known hole injecting material group, hole transport material group, and/or material having both hole injection and hole transport capabilities as described above.

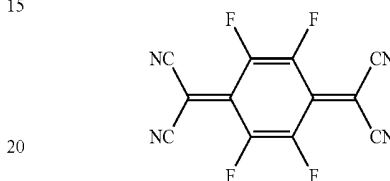
The charge-generating material may be, for example, a p-dopant. The p-dopant may be one of quinine derivatives, metal oxides, and cyano group-containing compounds, but are not limited thereto. Non-limiting examples of the p-dopant are quinone derivatives such as tetracyanoquinodimethane (TCNQ), 2,3,5,6-tetrafluoro-tetracyano-1,4-benzoquinodimethane (F4-TCNQ), and the like; metal oxides such as tungsten oxide, molybdenum oxide, and the like; and cyano-containing compounds such as Compound 200 below.

42

<Compound 200>



<F4-TCNQ>



When the hole injection layer, hole transport layer, or H-functional layer further includes a charge-generating material group, the charge-generating material may be homogeneously dispersed or inhomogeneously distributed in the layer.

A buffer layer may be disposed between at least one of the HIL, HTL, and H-functional layer, and the EML. The buffer layer may compensate for an optical resonance distance of light according to a wavelength of the light emitted from the EML, and thus may increase efficiency. The buffer layer may include any hole injecting material or hole transporting material that is widely known. In some other embodiments, the buffer layer may include the same material as one of the materials included in the HIL, HTL, and H-functional layer that underlie the buffer layer.

Then, an EML may be formed on the HTL, H-functional layer, or buffer layer by vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like. When the EML is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the conditions for deposition and coating may vary according to the material that is used to form the EML.

The EML may include the cascade-type compound represented by Formula 1 described above. The EML may include only the cascade-type compound of Formula 1 above as a light-emitting material group, and in some embodiments, may further include at least one compound of known hosts and dopants, in addition to the cascade-type compound of Formula 1 above.

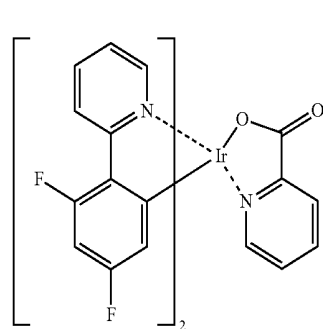
When the organic light-emitting device is a full color organic light-emitting device, the emission layer may be patterned into a red emission layer, a green emission layer, and a blue emission layer.

In some embodiments, the emission layer may include at least two of the red emission layer, the green emission layer and the blue emission layer that are stacked upon one another, and thus may emit white light.

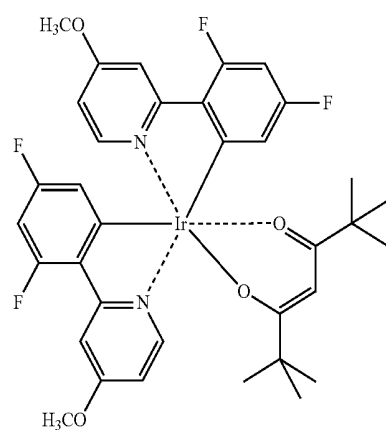
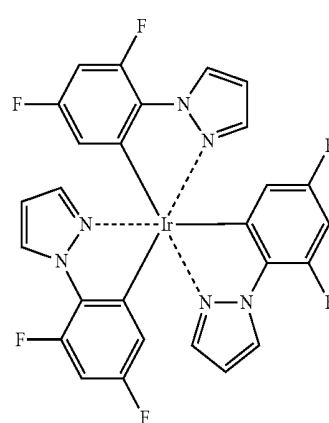
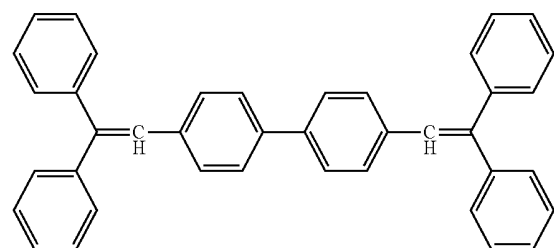
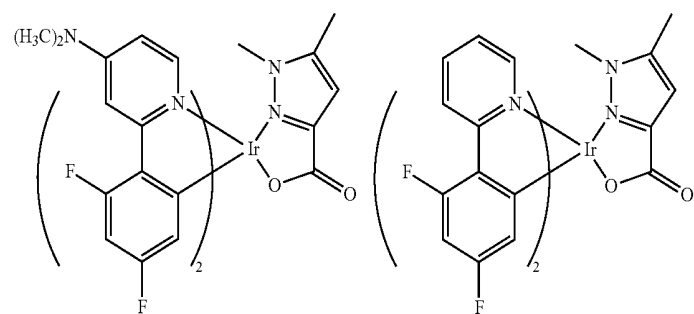
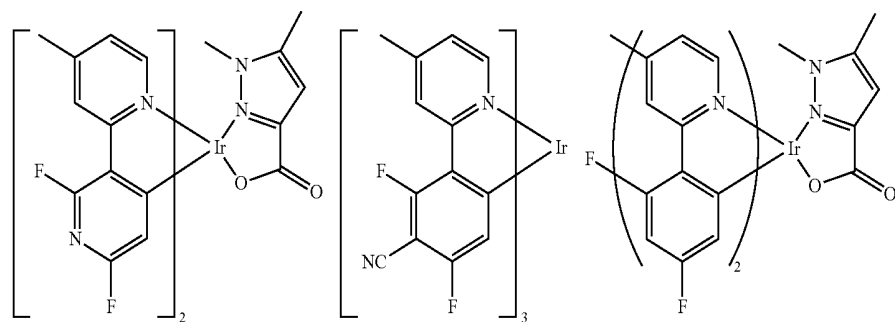
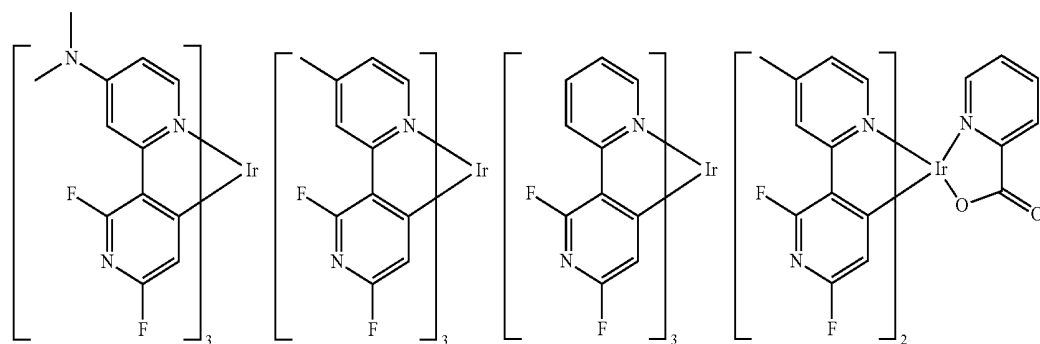
At least one of the red EML, the green EML, and the blue EML may include a dopant is below (ppy=phenylpyridine).

Non-limiting examples of the blue dopant are compounds represented by the following formulae.

43

 F_2Irpic

44

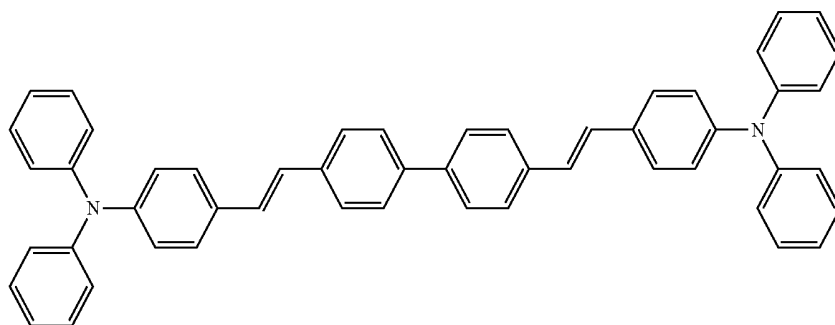
 $(F_2ppy)_2Ir(tmd)$  $Ir(dfppz)_3$ 

DPVBi

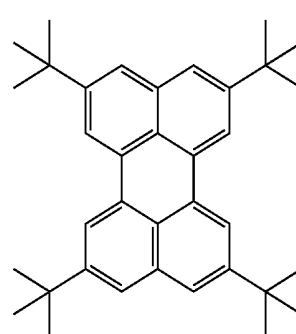
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-continued

46

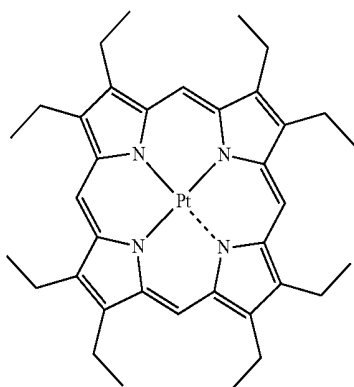


DPAVBi

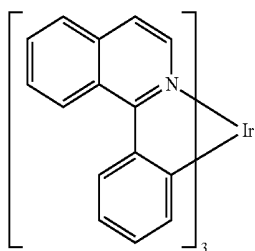
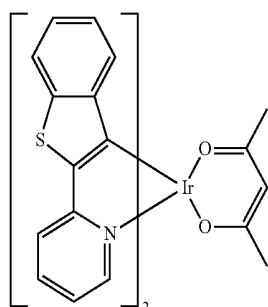
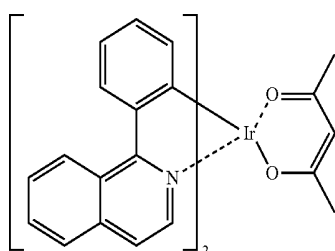


TBPe

Non-limiting examples of the red dopant are compounds represented by the following formulae. In some embodiments, the red dopant may be DCM or DCJTb, which will be described later.

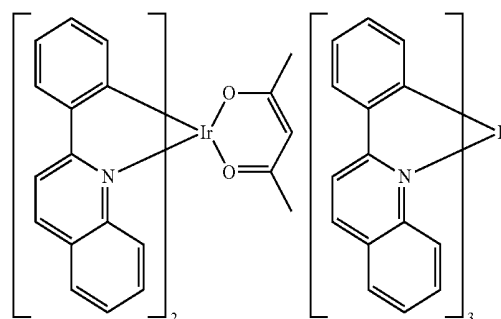
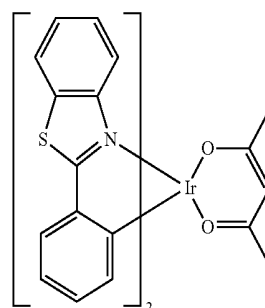
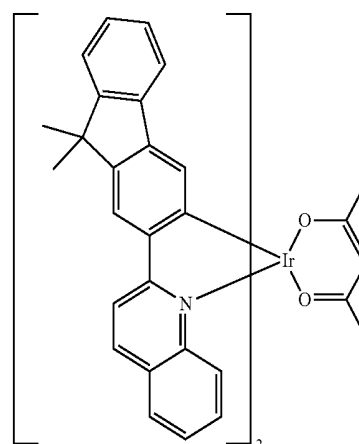


PtOEP

Ir(piq)₃Btp₂Ir(acac)

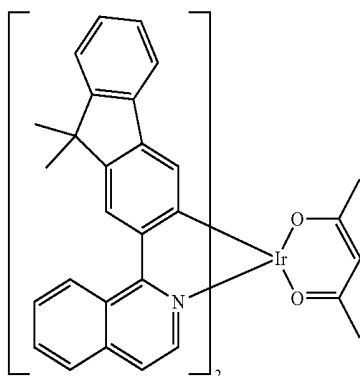
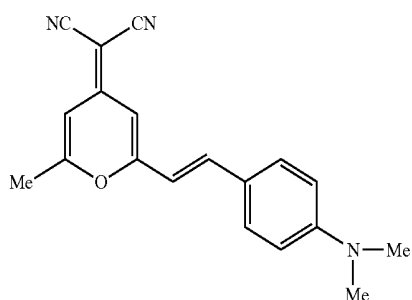
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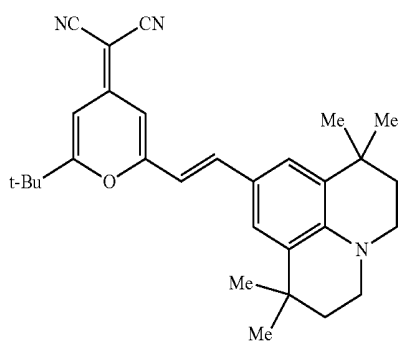
Ir(pq)₂(acac)Ir(2-phq)₃Ir(BT)₂(acac)Ir(flq)₂(acac)

47

-continued

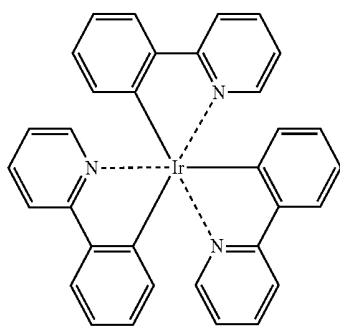
Ir(fliq)₂(acac)

DCM



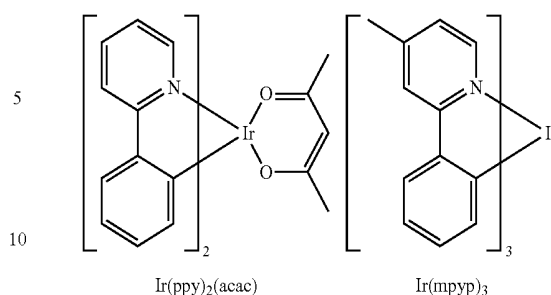
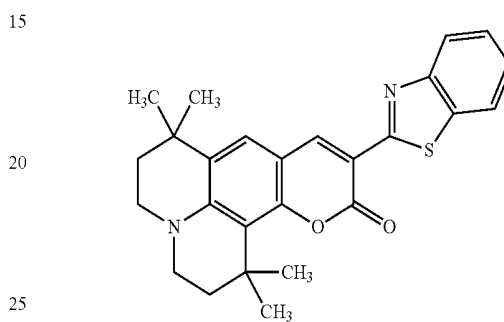
DCJTb

Non-limiting examples of the green dopant are compounds represented by the following formulae, in an embodiment, the green dopant may be C545T represented below.

Ir(ppy)₃

48

-continued

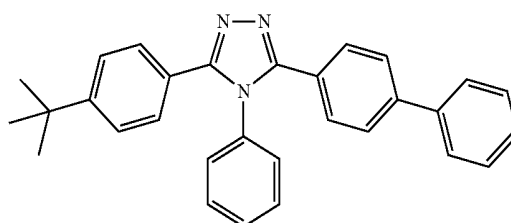
Ir(ppy)₂(acac)Ir(mpyp)₃

C545T

When the EML includes both a host and a dopant, the amount of the dopant may be from about 0.01 to about 15 parts by weight based on 100 parts by weight of the host. However, the amount of the dopant is not limited to this range.

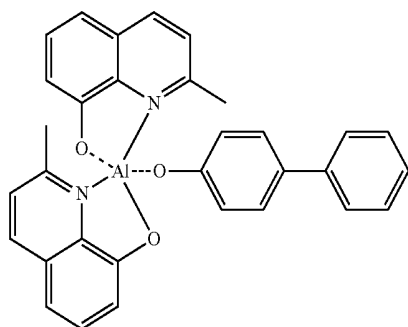
The thickness of the EML may be about 100 Å to about 1000 Å, and in some embodiments, may be from about 200 Å to about 600 Å. When the thickness of the EML is within these ranges, the EML may have good light emitting ability without a substantial increase in driving voltage. Then, an ETL may be formed on the EML by vacuum deposition, spin coating, casting, or the like. When the ETL is formed using vacuum deposition or spin coating, the deposition and coating conditions may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to a compound that is used to form the ETL. A material for forming the ETL may be any known material that can stably transport electrons injected from an electron injecting electrode (cathode). Non-limiting examples of materials for forming the ETL are a quinoline derivative, such as tris (8-quinolinolate)aluminum (Alq₃), TAZ, BAq, beryllium bis(benzoquinoline-10-olate (Bebqz), 9,10-di(naphthalene-2-yl)anthracene (ADN), Compound 201, and Compound 202, but are not limited thereto.

TAZ

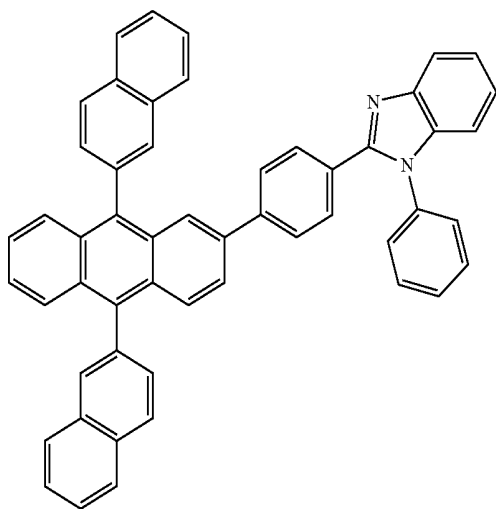


49

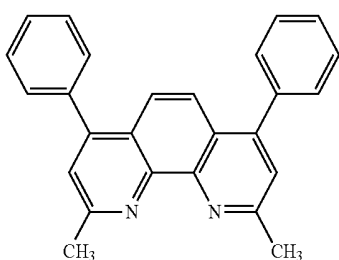
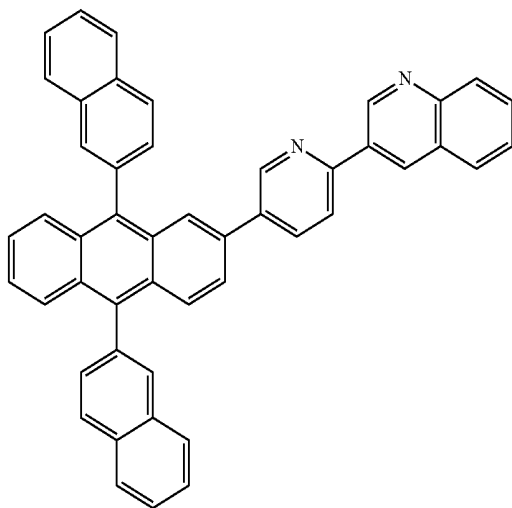
-continued



<Compound 201>



<Compound 202>

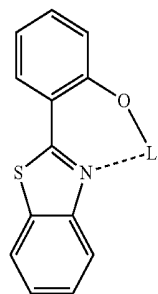


The thickness of the ETL may be from about 100 Å to about 1,000 Å, and in some embodiments, may be from about 150 Å to about 500 Å. When the thickness of the ETL is within these ranges, the ETL may have satisfactory electron

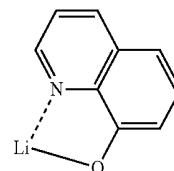
50

transporting ability without a substantial increase in driving voltage. In some embodiments the ETL may further include a metal-containing material group, in addition to any known electron-transporting organic compound. The metal-containing material may include a lithium (Li) complex. Non-limiting examples of the Li complex are lithium quinolate (LiQ) and Compound 203 below.

<Compound 203>



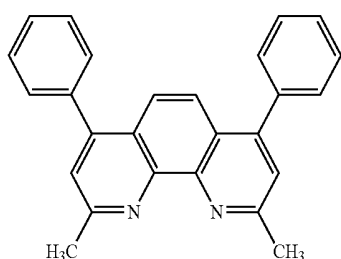
<LiQ>



Then, an EIL, which facilitates injection of electrons from the cathode, may be formed on the ETL. Any suitable electron-injecting material may be used to form the EIL. Non-limiting examples of materials for forming the EIL are LiF, NaCl group, CsF, Li₂O, and BaO, which are known in the art. The deposition and coating conditions for forming the EIL **18** may be similar to those for the formation of the HIL, though the deposition and coating conditions may vary according to the material that is used to form the EIL **18**. The thickness of the EIL may be from about 1 Å to about 100 Å, and in some embodiments, may be from about 3 Å to about 90 Å. When the thickness of the EIL is within these ranges, the EIL may have satisfactory electron injection ability without a substantial increase in driving voltage. The second electrode **17** is disposed on the organic layer **15**. The second electrode **17** may be a cathode that is an electron injection electrode. A material for forming the second electrode **17** may be a metal group, an alloy, an electro-conductive compound which has a low work function, or a mixture thereof. In this regard, the second electrode **17** may be formed of lithium (Li), magnesium (Mg), aluminum (Al), aluminum (Al)-lithium (Li), calcium (Ca), magnesium (Mg)-indium (In), magnesium (Mg)-silver (Ag), or the like, and may be formed as a thin film type transmission electrode. In some embodiments, to manufacture a top-emission light-emitting device, the transmission electrode may be formed of indium tin oxide (ITO) or indium zinc oxide (IZO). Although the organic light-emitting device of FIG. **1** is described above, the present invention is not limited thereto. When a phosphorescent dopant is used in the EML, an HBL may be formed between the HTL and the EML or between the H-functional layer and the EML by using vacuum deposition, spin coating, casting, Langmuir-Blodgett (LB) deposition, or the like, in order to prevent diffusion of triplet excitons or holes into the ETL. When the HBL is formed using vacuum deposition or spin coating, the conditions for deposition and coating may be similar to those for the formation of the HIL, although the conditions for deposition and coating may vary according to the material that is used to form the HBL. Any known hole-blocking material may be used. Non-limiting examples of hole-blocking materials are oxadiazole derivatives, triazole derivatives, and phenanthroline derivatives. For example, bathocuproine

51

(BCP), represented by the following formula, may be used as a material for forming the HBL.



BCP

The thickness of the HBL may be from about 20 Å to about 1000 Å, and in some embodiments, may be from about 30 Å to about 300 Å. When the thickness of the HBL is within these ranges, the HBL may have improved hole blocking ability without a substantial increase in driving voltage. Hereinafter, the present invention will be described in detail with reference to the following Synthesis Examples and other Examples. However, these Examples are for illustrative purposes only and are not intended to limit the scope of the present invention. Examples of the unsubstituted C_1 - C_{60} alkyl group used herein are linear or branched C_1 - C_{60} alkyl groups, such as a methyl group, an ethyl group, a propyl group, an isobutyl group, a sec-butyl group, a pentyl group, an iso-amyl group, a hexyl group, or the like. In the substituted C_1 - C_{60} alkyl group, at least one hydrogen atom of the unsubstituted C_1 - C_{60} alkyl group described above is substituted with a deuterium atom, a halogen atom, a hydroxyl group, a nitro group, a cyano group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or salts thereof, a sulfonic acid group or salts thereof, a phosphoric acid group or salts thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_6 - C_{60} aryl group, a C_2 - C_{60} heteroaryl group, $-N(Q_{11})(Q_{12})$, or $-Si(Q_{13})(Q_{14})(Q_{15})$, wherein Q_1 to Q_{15} may be each independently selected from the group consisting of a hydrogen atom, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_5 - C_{60} aryl group, and a C_2 - C_{60} heteroaryl group. The unsubstituted C_1 - C_{60} alkoxy group may be a group represented by $-OA$, wherein A is an unsubstituted C_1 - C_{60} alkyl group described above. Examples of the unsubstituted C_1 - C_{60} alkoxy group are a methoxy group, an ethoxy group, and an isopropoxy group. At least one of the hydrogen atoms in the alkoxy group may be substituted with the substituents described above in conjunction with the substituted C_1 - C_{60} alkyl group. As used herein, the unsubstituted C_2 - C_{60} alkenyl group is a hydrocarbon chain having a carbon-carbon double bond in the center or at a terminal of the unsubstituted C_2 - C_{60} alkyl group. Examples of the unsubstituted C_2 - C_{60} alkenyl group are an ethenyl group, a propenyl group, and a butenyl group. At least one hydrogen atom in the unsubstituted C_2 - C_{60} alkenyl group may be substituted with the substituents described in conjunction with the substituted C_1 - C_{60} alkyl group. The unsubstituted C_2 - C_{60} alkynyl group is a hydrocarbon chain having at least one carbon-carbon triple bond in the center or at a terminal thereof. Examples of the unsubstituted C_2 - C_{60} alkynyl group are an ethenyl group, a propenyl group, a butenyl group, and the like. At least one hydrogen atom in the alkynyl group may be substituted with the substituents described above in conjunction with the C_1 - C_{60} alkyl group. The unsubstituted C_6 - C_{60} aryl group is a monovalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms including at least one aromatic ring. The unsubstituted C_6 - C_{60} arylene group is a bivalent group having a carbocyclic aromatic system having 6 to 60 carbon atoms including at least one aromatic ring. When the aryl group and the arylene group have at least two rings, they may be fused to each other

52

via a single bond. At least one hydrogen atom in the aryl group and the arylene group may be substituted with the substituents described above in conjunction with the C_1 - C_{60} alkyl group. Examples of the substituted or unsubstituted C_6 - C_{60} aryl group are a phenyl group, a C_1 - C_{10} alkylphenyl group (e.g., an ethylphenyl group), a C_1 - C_{10} alkylbiphenyl group (e.g., an ethylbiphenyl group), a halophenyl group (e.g., an o-, m- or p-fluorophenyl group and a dichlorophenyl group), a dicyanophenyl group, a trifluoromethoxyphenyl group, an o-, m- or p-tolyl group, an o-, m- or p-cumenyl group, a mesityl group, a phenoxyphenyl group, a (α,α -dimethylbenzene) phenyl group, a (N,N'-dimethyl)aminophenyl group, a (N,N'-diphenyl)aminophenyl group, a pentalenyl group, an indenyl group, a naphthyl group, a halonaphthyl group (e.g., a fluoronaphthyl group), a C_1 - C_{10} alkyl naphthyl group (e.g., a methyl naphthyl group), a C_1 - C_{10} alkoxy naphthyl group (e.g., a methoxy naphthyl group), an anthracenyl group, an azulenyl group, a heptalenyl group, an acenaphthyl group, a phenalenyl group, a fluorenyl group, an anthraquinonyl group, a methylanthryl group, a phenanthryl group, a triphenylenyl group, a pyrenyl group, a chrysenyl group, an ethylchrysenyl group, a picenyl group, a perylenyl group, a chloroperylenyl group, a pentaphenyl group, a pentacenyl group, a tetraphenylenyl group, a hexaphenyl group, hexacenyl group, a rubicenyl group, a coronenyl group, a trinaphthyl group, a heptaphenyl group, a heptacenyl group, a pyranthrenyl group, and an ovalenyl group. Examples of the substituted C_5 - C_{60} aryl group may be inferred based on those of the unsubstituted C_5 - C_{60} aryl group and the substituted C_1 - C_{60} alkyl group described above. Examples of the substituted or unsubstituted C_5 - C_{60} arylene group may be inferred based on those examples of the substituted or unsubstituted C_5 - C_{60} aryl group described above. The unsubstituted C_2 - C_{60} heteroaryl group is a monovalent group having at least one aromatic ring having at least one of the heteroatoms selected from the group consisting of N, O, P, and S. The unsubstituted C_2 - C_{60} heteroarylene group is a divalent group having at least one aromatic ring having at least one of the heteroatoms selected from the group consisting of N, O, P, and S. In this regard, when the heteroaryl group and the heteroarylene group have at least two rings, they may be fused to each other via a single bond. At least one hydrogen atom in the heteroaryl group and the heteroarylene group may be substituted with those substituents described above in conjunction with the C_1 - C_{60} alkyl group. Examples of the unsubstituted C_2 - C_{60} heteroaryl group are a pyrazolyl group, an imidazolyl group, an oxazolyl group, a thiazolyl group, a triazolyl group, a tetrazolyl group, an oxadiazolyl group, a pyridinyl group, a pyridazinyl group, a pyrimidinyl group, a triazinyl group, a carbazolyl group, an indolyl group, a quinolinyl group, an isoquinolinyl group, a benzimidazolyl group, an imidazopyridinyl group and an imidazopyrimidinyl group. Examples of the unsubstituted C_2 - C_{60} heteroarylene group may be inferred based on those examples of the substituted or unsubstituted C_2 - C_{60} arylene group described above. The substituted or unsubstituted C_6 - C_{60} aryloxy group indicates $-OA_2$ (wherein A_2 is a substituted or unsubstituted C_6 - C_{60} aryl group described above). The substituted or unsubstituted C_5 - C_{10} arylthio group indicates $-SA_3$ (wherein A_3 is a substituted or unsubstituted C_6 - C_{60} aryl group described above). Generally speaking, the term "substituted", when used in conjunction with a functional group or compound, unless otherwise defined, means that the functional group or compound can be substituted with a deuterium atom, a halogen atom, a hydroxyl group, a nitro group, a cyano group, an amino group, an amidino group, a hydrazine, a hydrazone, a carboxyl group or salts thereof, a sulfonic acid group or salts thereof, a phosphoric acid group or salts thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_6 - C_{60} aryl group, a C_2 - C_{60} heteroaryl group, $-N(Q_{11})$

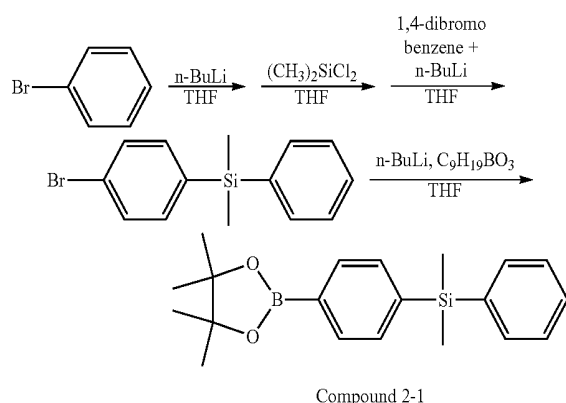
EXAMPLES

Synthesis Example 1

Synthesis of Compound 2

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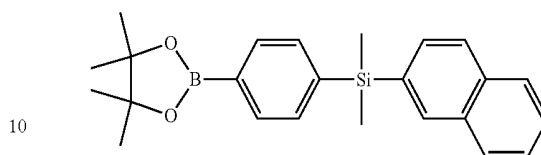
Reaction Scheme 2-1



14

Compound 2-2

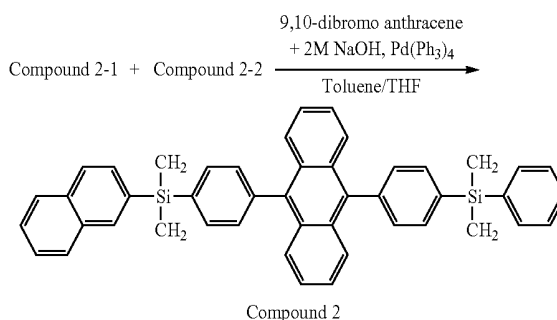
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1

<Synthesis of Compound 2>

Reaction Scheme 2

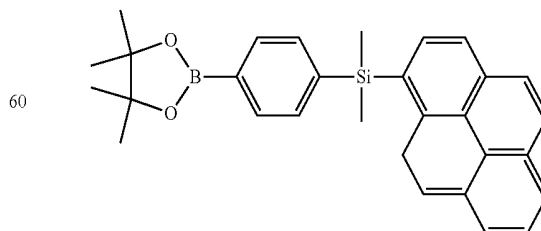


4

Synthesis Example 2

Synthesis of Compound 6

<Synthesis of Compound 6-1>

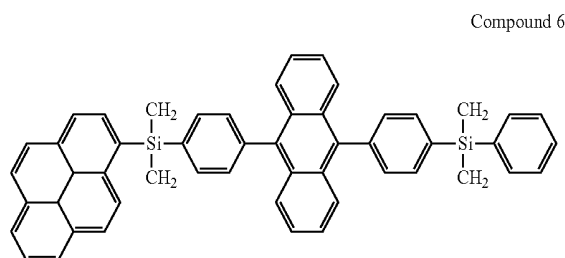


Compound 6-1 was synthesized in the same manner as in the synthesis of Compound 2-1, except that 1-bromopyrene.

55

instead of i-bromobenzene, was used (white solid, Yield: 20%). ¹H NMR (300 MHz, CDCl₃) δ; 7.91 (1H), 7.85 (1H), 7.81 (1H), 7.46 (2H), 7.17 (1H), 7.10 (1H), 6.58 (1H), 6.44 (1H), 6.19 (1H), 6.00 (1H), 1.24 (12H), 0.66 (6H).

<Synthesis of Compound 6>



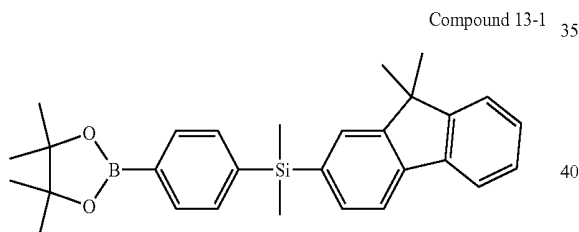
Compound 6

Compound 6 was synthesized in the same manner as in the synthesis of Compound 2, except that Compound 6-1, instead of Compound 2-2, was used (Yield: 41%). ¹H NMR (300 MHz, CDCl₃) δ; 7.98 (9H), 7.91 (4H), 7.89 (2H), 7.79 (2H), 7.55 (1H), 7.52 (2H), 7.46 (2H), 7.39 (4H), 7.37 (2H), 7.24 (2H), 4.82 (2H), 0.66 (12H). HRMS (FAB); calcd for C₅₂H₄₀Si₂; 720.27. found; 721.04.

Synthesis Example 3

Synthesis of Compound 13

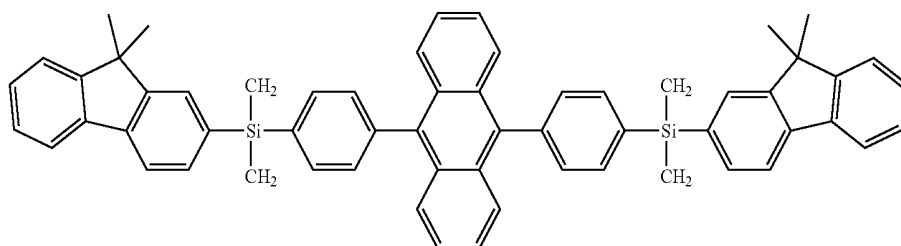
<Synthesis of Compound 13-1>



Compound 13-1

Compound 13-1 was synthesized in the same manner as in the synthesis of Compound 2-1, except that 2-bromo-(9,9-dimethyl)fluorene, instead of 1-bromobenzene, was used (white solid, Yield: 18%). ¹H NMR (300 MHz, CDCl₃) δ; 7.97 (1H), 7.87 (1H), 7.85 (2H), 7.83 (1H), 7.66 (1H), 7.55 (1H), 7.46 (2H), 7.38 (1H), 7.28 (1H), 1.72 (6H), 1.24 (12H), 0.66 (6H).

<Synthesis of Compound 13>



Compound 13

56

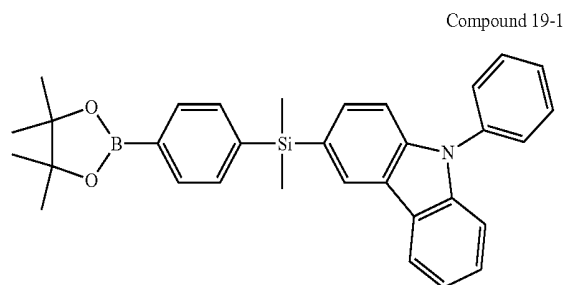
Compound 13 was synthesized in the same manner as in the synthesis of Compound 2, except that Compound 13-1, instead of Compound 2-1 and Compound 2-2, was used

(Yield: 38%), ¹H NMR (300 MHz, CDCl₃) δ; 7.97 (2H), 7.91 (4H), 7.89 (4H), 7.87 (2H), 7.83 (2H), 7.66 (2H), 7.55 (2H), 7.52 (4H), 7.39 (4H), 7.38 (2H), 7.28 (2H), 1.72 (12H) 0.66 (12H). HRMS (FAB); calcd for C₆₀H₅₀Si₂; 826.35. found; 827.21.

Synthesis Example 4

Synthesis of Compound 19

<Synthesis of Compound 19-1>



Compound 19-1

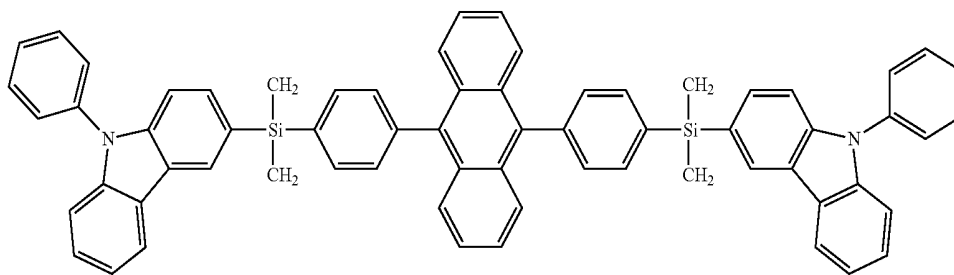
Compound 19-1 was synthesized in the same manner as in the synthesis of Compound 2-1, except that 3-bromo-(9-phenyl)carbazole, instead of 3-bromobenzene, was used (white solid, Yield: 20%). ¹H NMR (300 MHz, CDCl₃) δ; 8.55 (1H), 7.94 (1H), 7.85 (2H), 7.83 (1H), 7.73 (1H), 7.58 (2H), 7.50 (2H), 7.46 (2H), 7.45 (1H), 7.36 (1H), 7.33 (1H), 7.25 (1H), 1.24 (12H), 0.66 (6H).

57

58

<Synthesis of Compound 19>

Compound 19



15

Compound 19 was synthesized in the same manner as in the synthesis of Compound 2, except that Compound 19-1, instead of Compound 2-1 and Compound 2-2, was used (Yield: 39%). ¹H NMR (300 MHz, CDCl₃) δ: 8.55 (2H), 7.94 (2H), 7.91 (4H), 7.89 (4H), 7.83 (2H), 7.73 (2H), 7.58 (4H), 7.52 (4H), 7.50 (4H), 7.45 (2H), 7.39 (4H), 7.36 (2H), 7.33 (2H), 7.25 (2H), 0.66 (12H). HRMS (FAB); Compound C₆₆H₄₈N₂Si₂; 924.34, found; 925.27.

Synthesis Example 5

Synthesis of Compound 22

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Then, Compound 201 was deposited on the EML to form an ETL having a thickness of about 300 Å, and then LiF was deposited on the ETL to form an EIL having a thickness of about 10 Å. Then, Al was deposited on the EIL to form a second electrode (cathode) having a thickness of about 3000 Å, thereby completing the manufacture of an organic light-emitting device.

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A driving voltage, luminescence and efficiency of the organic light-emitting device were measured using Kethley SMU 236 at a current density of 10 mA/cm². As a result, the organic light-emitting device was found to have a driving voltage of 4.3 V, a luminescence of 275 cd/m², and an efficiency of 2.75 cd/A.

Example 2

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An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 6, instead of Compound 2, was used to form the EML.

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A driving voltage, luminosity and efficiency of the organic light-emitting device were measured using Kethley SMU 236 at a current density of 10 mA/cm². As a result, the organic light-emitting device was found to have a driving voltage of 4.5 V, a luminescence of 378 cd/m², and an efficiency of 3.78 cd/A.

Example 3

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An organic light-emitting device was manufactured in the same manner as in Example 2, except that Compound 13, instead of Compound 2, was used to form the EML.

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A driving voltage, luminosity and efficiency of the organic light-emitting device were measured using Kethley SMU 236 at a current density of 10 mA/cm². As a result, the organic light-emitting device was found to have a driving voltage of 3.9 V, a luminescence of 335 cd/m², and an efficiency of 3.35 cd/A.

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Example 4

An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 19, instead of Compound 2, was used to form the EML.

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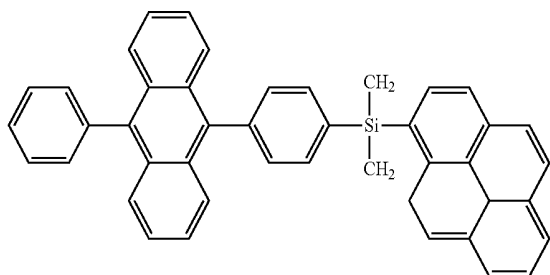
A driving voltage, luminosity and efficiency of the organic light-emitting device were measured using Kethley SMU 236 at a current density of 10 mA/cm². As a result, the organic light-emitting device was found to have a driving voltage of 3.8 V, a luminescence of 345 cd/m², and an efficiency of 3.45 cd/A.

Example 5

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An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound 22, instead of Compound 2, was used to form the EML.

Compound 22



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Compound 22 was synthesized in the same manner as in the synthesis of Compound 2, except that 10-bromo-9-phenylanthracene, instead of 9,10-dibromoanthracene was used, Compound 6-1, instead of Compound 2-1, was used, and Compound 2-2 was not used (Yield: 47%), ¹H NMR (300 MHz, CDCl₃) δ: 7.98 (6H), 7.91 (4H), 7.79 (2H), 7.39 (4H), 7.24 (2H), 5.34 (1H), 3.22 (2H), 2.05 (6H), 0.66 (6H). HRMS (FAB): calcd for C₄₄H₃₂Si₂; 588.23, found: 588.81.

Example 1

A corning 15 Ω/cm² (1200 Å) ITO glass substrate was cut to a size of 50 mm×50 mm×0.7 mm and then sonicated in isopropyl alcohol and pure water each for five minutes, and then cleaned by irradiation of ultraviolet rays for 30 minutes and exposure to ozone. The resulting glass substrate was loaded into a vacuum deposition device.

2-TNATA was deposited on the ITO layer as an anode to form an HIL having a thickness of 600 Å on the anode, and then 4,4'-bis[N-(1-naphthyl)-N-phenylamino]biphenyl (NPS) was deposited on the HIL to form an HTL having a thickness of 300 Å.

Compound 2 as a blue fluorescent material was deposited on the HTL to form an EML having a thickness of about 400 Å.

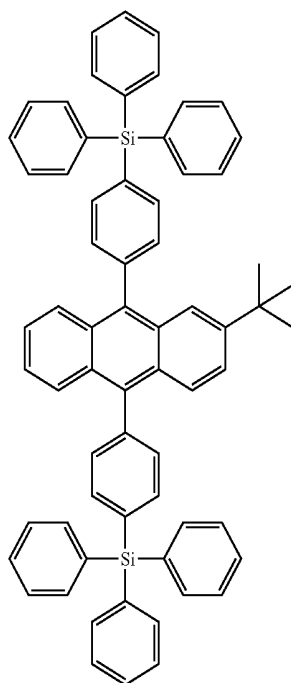
59

A driving voltage, luminosity and efficiency of the organic light-emitting device were measured using Kethley SMU 236 at a current density of 10 mA/cm². As a result, the organic light-emitting device was found to have a driving voltage of 4.4 V, a luminescence of 365 cd/m², and an efficiency of 3.65 cd/A.

Comparative Example 1

An organic light-emitting device was manufactured in the same manner as in Example 1, except that Compound A, instead of Polymer 2, was used to form the EML.

A driving voltage, luminosity and efficiency of the organic light-emitting device were measured using Kethley SMU 236 at a current density of 10 mA/cm². As a result, the organic light-emitting device was found to have a driving voltage of 4.7 V, a luminescence of 143 cd/m², and an efficiency of 1.43 cd/A.



The characteristics of the organic light-emitting devices of Examples 1 to 5 and Comparative Example 1 are summarized in Table 1 below. Color purity was measured using Kethley SMU 236, and T95 lifetime indicates the time taken until an initial luminescence (assumed to be 100%) measured at a current density of about 10 mA/cm² is reduced to 95%.

TABLE 1

	EML material	Driving voltage (V)	Current density (mA/cm ²)	Luminescence (cd/m ²)	Efficiency (cd/A)	CIE x CIE y		T95 lifetime (hr)
Example 1	Compound 2	4.3	10	275	2.75	0.145	0.093	120
Example 2	Compound 6	4.5	10	378	3.78	0.143	0.112	160
Example 3	Compound 13	3.9	10	335	3.35	0.151	0.102	130
Example 4	Compound 19	3.8	10	345	3.45	0.152	0.104	140
Example 5	Compound 22	4.4	10	365	3.65	0.144	0.114	150
Comparative Example1	Compound A	4.7	10	143	1.43	0.147	0.091	60

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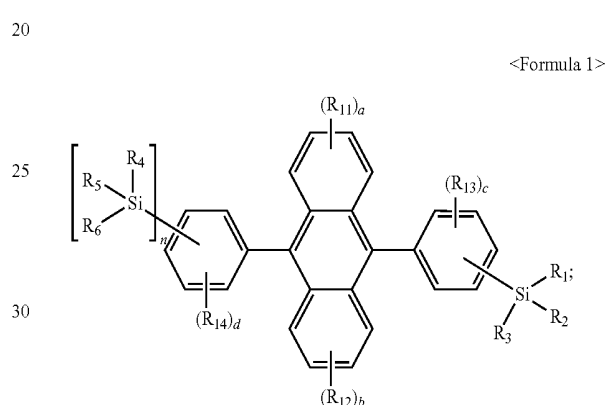
Referring to Table 1, the organic light-emitting devices of Examples 1 to 5 are found to have lower driving voltages, higher luminescence, higher efficiencies, improved lifetime characteristics, and improved color purity characteristics, as compared with the organic light-emitting device of Comparative Example 1.

As described above, an organic light-emitting device including any of the cascade-type compounds according to the embodiments of the present invention may have a low driving voltage, a high efficiency, and a long lifetime.

While the present invention has been particularly shown and described with reference to exemplary embodiments thereof, it will be understood by those of ordinary skill in the art that various changes in form and details may be made therein without departing from the spirit and scope of the present invention as defined by the following claims.

What is claimed is:

1. A cascade-type compound represented by Formula 1:



in Formula 1:

n is 0 or 1;

R₁, R₂, R₄ and R₅ are each independently a substituted or unsubstituted C₁-C₆₀ alkyl group;

R₃ is a substituted or unsubstituted condensed ring group in which at least two rings are fused to each other;

R₆ is a 3- to 10-membered substituted or unsubstituted non-condensed ring group

R₁₁ to R₁₄ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a substituted or unsubstituted C₁-C₆₀ alkyl group, a substituted or unsubstituted C₂-C₆₀ alkenyl group, a substituted or unsubstituted C₃-C₆₀ alkynyl group, a substituted or

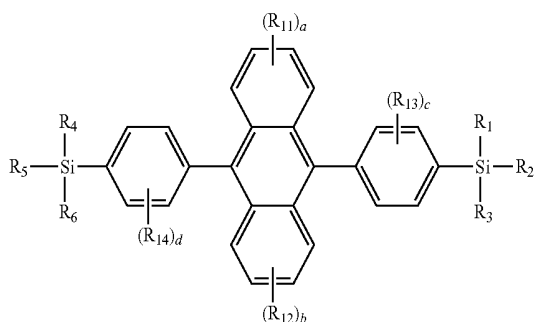
61

unsubstituted C₁-C₆₀ alkoxy group, a substituted or unsubstituted C₃-C₁₀ cycloalkyl group, a substituted or unsubstituted C₃-C₁₀ cycloalkenyl group, a substituted or unsubstituted C₃-C₁₀ heterocycloalkyl group, a substituted or unsubstituted C₃-C₁₀ heterocycloalkenyl group, a substituted or unsubstituted C₆-C₆₀ aryl group, a substituted or unsubstituted C₆-C₆₀ aryloxy group, a substituted or unsubstituted C₆-C₆₀ arylthio group, a substituted or unsubstituted C₂-C₆₀ heteroaryl group, —N(Q₁)(Q₂), or —Si(Q₃)(Q₄)(Q₅), wherein Q₁ to Q₅ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a C₆-C₂₀ aryl group, or a C₂-C₂₀ heteroaryl group;

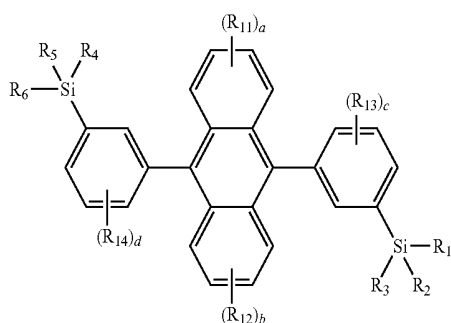
a, b and c are each independently an integer from 1 to 4; and d is an integer from 1 to 5, provided that a compound where n is 1 and all of R₃ and R₆ are unsubstituted pyrenyl groups is excluded.

2. The cascade-type compound of claim 1, wherein the cascade-type compound is represented by one of Formulae 1A to 1F below:

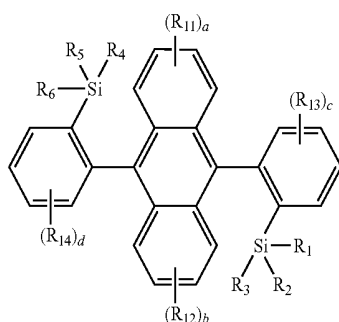
<Formula 1A>



<Formula 1B>



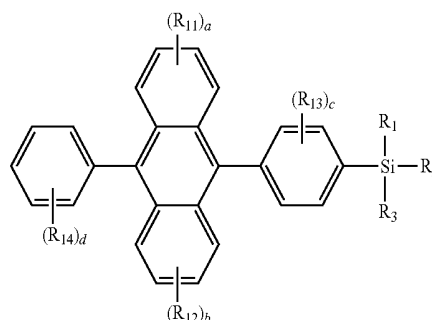
<Formula 1C>



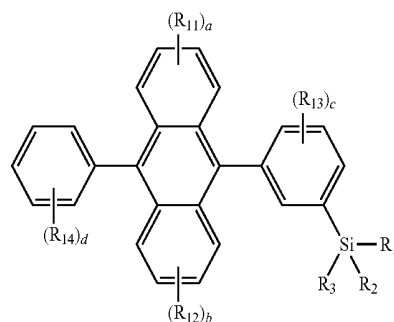
62

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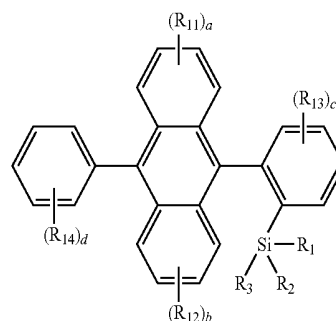
<Formula 1D>



<Formula 1E>



<Formula 1F>



where R₁-R₆, R₁₁-R₁₄, and a-d are as defined in claim 1.

3. The cascade-type compound of claim 2, wherein the cascade-type compound is represented by Formula 1A or 1D, where R₁-R₆, R₁₁-R₁₄, and a-d are as defined in claim 1.

4. The cascade-type compound of claim 1, wherein R₁, R₂, R₄, and R₅ are each independently a substituted or unsubstituted C₁-C₂₀ alkyl group;

R₃ is a substituted or unsubstituted pentalenyl group, a substituted or unsubstituted indenyl group, a substituted or unsubstituted naphthyl group, a substituted or unsubstituted azulenyl group, a substituted or unsubstituted heptalenyl group, a substituted or unsubstituted biphenylenyl group, a substituted or unsubstituted indacenyl group, a substituted or unsubstituted acenaphthylenyl group, a substituted or unsubstituted fluorenyl group, a substituted or unsubstituted spiro-fluorenyl group, a substituted or unsubstituted carbazolyl group, a substituted or unsubstituted anthryl group, a substituted or unsubstituted phenalenyl group, a substituted or unsubstituted phenanthrenyl group, a substituted or unsubstituted chrysenyl group, a substituted or unsubstituted triphenylenyl group, a substituted or unsubstituted pyrenyl group, a substituted or unsubstituted perylenyl group, a substituted or unsubstituted fluoranthenyl group, a substituted or unsubstituted naphthacenyl group, a substituted or unsubstituted picenyl group, a

substituted or unsubstituted pentaphenyl group, a substituted or unsubstituted hexacenyl group, a substituted or unsubstituted dibenzofuranyl group, a substituted or unsubstituted dibenzothiophenyl group, a substituted or unsubstituted phenothiazinyl group, a substituted or unsubstituted phenoxazinyl group, a substituted or unsubstituted dihydrophenazinyl group, a substituted or unsubstituted phenoxathiinyl group, or a substituted or unsubstituted phenanthridinyl group; and

R_6 is a substituted or unsubstituted cyclopropyl group, a substituted or unsubstituted cyclobutyl group, a substituted or unsubstituted cyclopentyl group, a substituted or unsubstituted cyclohexyl group, a substituted or unsubstituted cycloheptyl group, a substituted or unsubstituted cyclooctyl group, a substituted or unsubstituted cyclopentenyl group, a substituted or unsubstituted cyclopentadienyl group, a substituted or unsubstituted cyclohexacenyl group, a substituted or unsubstituted cyclohexadienyl group, a substituted or unsubstituted cycloheptadienyl group, a substituted or unsubstituted thiophenyl group, a substituted or unsubstituted furanyl group, a substituted or unsubstituted pyrrolyl group, a substituted or unsubstituted imidazolyl group, a substituted or unsubstituted pyrazolyl group, a substituted or unsubstituted isothiazolyl group, a substituted or unsubstituted isoxazolyl group, a substituted or unsubstituted thiazolyl group, a substituted or unsubstituted oxazolyl group, a substituted or unsubstituted oxadiazolyl group, a substituted or unsubstituted thiadiazolyl group, a substituted or unsubstituted triazolyl group, a substituted or unsubstituted phenyl group, a substituted or unsubstituted pyridinyl group, a substituted or unsubstituted pyrazinyl group, a substituted or unsubstituted pyrimidinyl group, a substituted or unsubstituted pyridazinyl group, or a substituted or unsubstituted triazinyl group.

5. The cascade-type compound of claim 1, wherein R_1 , R_2 , R_4 , and R_5 are each independently one of a C_1 - C_{20} alkyl group; and a C_1 - C_{20} alkyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_2 - C_{60} heteroaryl group, and $-N(Q_{11})(Q_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group or a C_2 - C_{20} heteroaryl group;

R_3 is one of a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylene group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl group, a phenanthrenyl group, a perylenyl group, a fluoranthenyl group, a naphthacenyl group, a picenyl group, pentaphenyl group, a hexacacenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a phenothiazinyl group, a phenoxazinyl group, a dihydrophenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group; and a pentalenyl group, an indenyl group, a naphthyl group, an azulenyl group, a heptalenyl group, a biphenylenyl group, an indacenyl group, an acenaphthylene group, a fluorenyl group, a spiro-fluorenyl group, a carbazolyl group, an anthryl group, a phenalenyl

group, a phenanthrenyl group, a perylenyl group, a fluoranthenyl group, a naphthacenyl group, a picenyl group, a pentaphenyl group, a hexacacenyl group, a dibenzofuranyl group, a dibenzothiophenyl group, a phenothiazinyl group, a phenoxazinyl group, a dihydrophenazinyl group, a phenoxathiinyl group, and a phenanthridinyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_2 - C_{60} heteroaryl group, and $-N(Q_{11})(Q_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group, or a C_2 - C_{20} heteroaryl group; and

R_6 is one of a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexacenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a thiadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, and a triazinyl group; and a cyclopropyl group, a cyclobutyl group, a cyclopentyl group, a cyclohexyl group, a cycloheptyl group, a cyclooctyl group, a cyclopentenyl group, a cyclopentadienyl group, a cyclohexacenyl group, a cyclohexadienyl group, a cycloheptadienyl group, a thiophenyl group, a furanyl group, a pyrrolyl group, an imidazolyl group, a pyrazolyl group, an isothiazolyl group, an isoxazolyl group, a thiazolyl group, an oxazolyl group, an oxadiazolyl group, a thiadiazolyl group, a triazolyl group, a phenyl group, a pyridinyl group, a pyrazinyl group, a pyrimidinyl group, a pyridazinyl group, and a triazinyl group, that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl group, a C_3 - C_{10} heterocycloalkenyl group, a C_6 - C_{60} aryl group, a C_6 - C_{60} aryloxy group, a C_6 - C_{60} arylthio group, a C_2 - C_{60} heteroaryl group, and $-N(Q_{11})(Q_{12})$, wherein Q_{11} and Q_{12} are each independently a hydrogen atom, a C_1 - C_{10} alkyl group, a C_6 - C_{20} aryl group or a C_2 - C_{20} heteroaryl group.

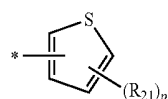
6. The cascade-type compound of claim 1, wherein R_1 , R_2 , R_4 , and R_5 are each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; and a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group

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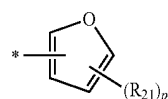
that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₆₀ alkyl group, a C₂-C₆₀ alkenyl group, a C₂-C₆₀ alkynyl group, a C₁-C₆₀ alkoxy group, a C₃-C₁₀ cycloalkyl group, a C₃-C₁₀ cycloalkenyl group, a C₃-C₁₀ heterocycloalkyl group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₂-C₆₀ heteroaryl group, and —N(Q₁₁)(Q₁₂), wherein Q₁₁ and Q₁₂ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a C₆-C₂₀ aryl group, or a C₂-C₂₀ heteroaryl group;

R₃ is one of the groups represented by Formulae 3A to 3R; and

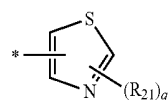
R₆ is one of the groups represented by Formulae 2A to 2T:



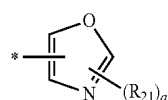
Formula 2A 20



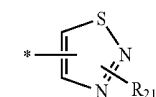
Formula 2B 25



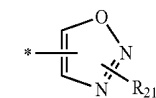
Formula 2C 30



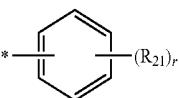
Formula 2D 35



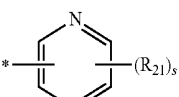
Formula 2E 40



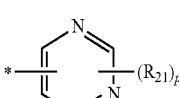
Formula 2F 45



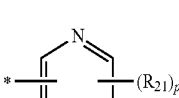
Formula 2G 50



Formula 2H 55



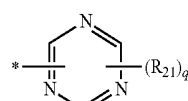
Formula 2I 60



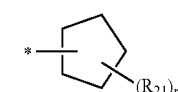
Formula 2J 65

66

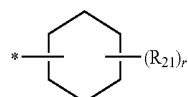
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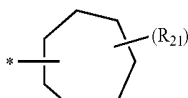
Formula 2K



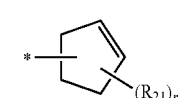
Formula 2L



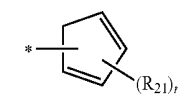
Formula 2M



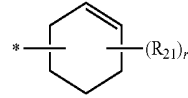
Formula 2N



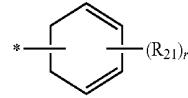
Formula 2O



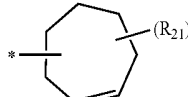
Formula 2P



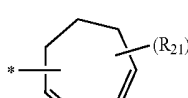
Formula 2Q



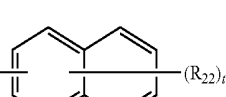
Formula 2R



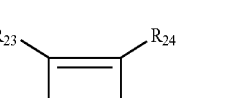
Formula 2S



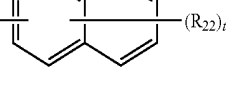
Formula 2T



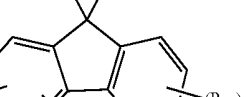
Formula 3A



Formula 3B

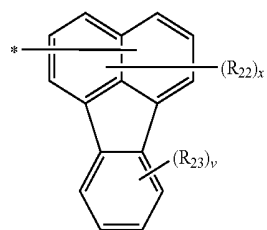
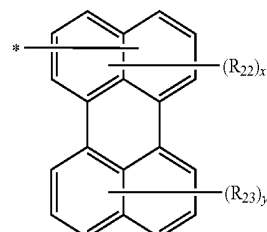
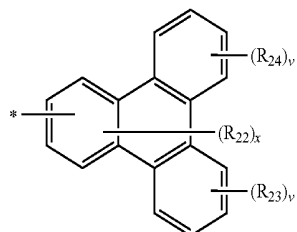
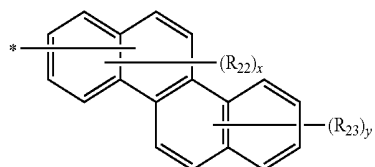
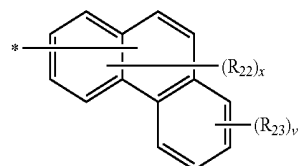
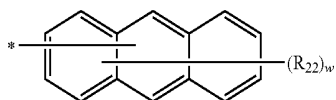
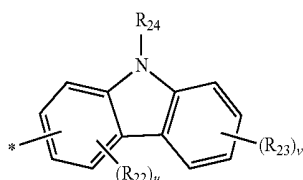
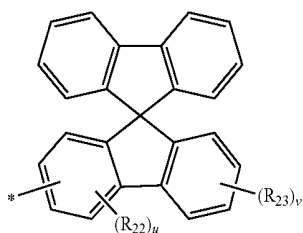


Formula 3C



67

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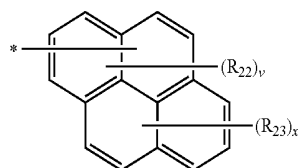


68

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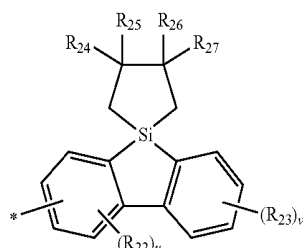
Formula 3D

5



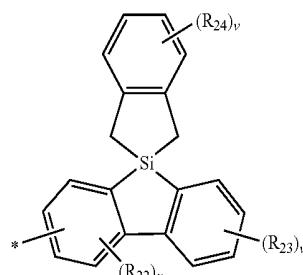
Formula 3E

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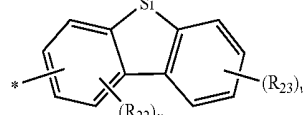
Formula 3F

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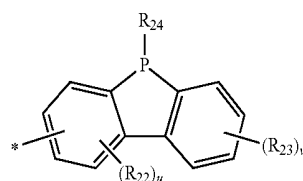
Formula 3G

25



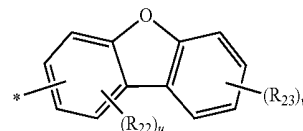
Formula 3H

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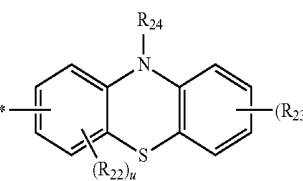
Formula 3I

40



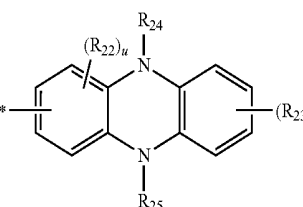
Formula 3J

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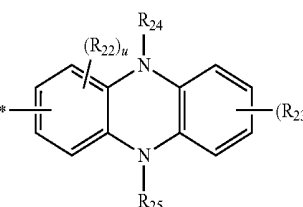
Formula 3K

50



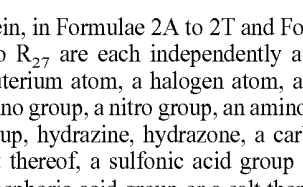
Formula 3L

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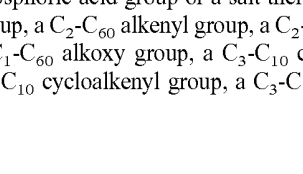
Formula 3M

60



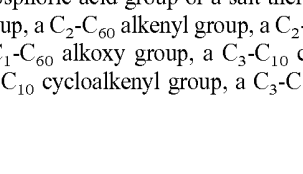
Formula 3N

65



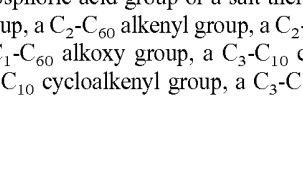
Formula 3O

70



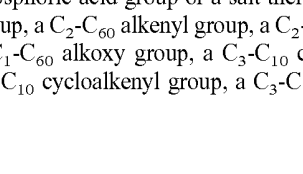
Formula 3P

75



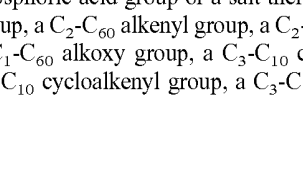
Formula 3Q

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Formula 3R

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wherein, in Formulae 2A to 2T and Formulae 3A to 3R:
 R_{21} to R_{27} are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{60} alkyl group, a C_2 - C_{60} alkenyl group, a C_2 - C_{60} alkynyl group, a C_1 - C_{60} alkoxy group, a C_3 - C_{10} cycloalkyl group, a C_3 - C_{10} cycloalkenyl group, a C_3 - C_{10} heterocycloalkyl

69

group, a C₃-C₁₀ heterocycloalkenyl group, a C₆-C₆₀ aryl group, a C₆-C₆₀ aryloxy group, a C₆-C₆₀ arylthio group, a C₂-C₆₀ heteroaryl group, or —N(Q₂₁)(Q₂₂), wherein Q₂₁ and Q₂₂ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a C₆-C₂₀ aryl group, or a C₂-C₂₀ heteroaryl group;

p and u are each independently an integer from 1 to 3;

q is 1 or 2;

r and x are each independently an integer from 1 to 5;

s and v are each independently an integer from 1 to 4;

t is an integer from 1 to 7;

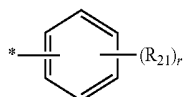
w is an integer from 1 to 9; and

y is an integer from 1 to 6.

7. The cascade-type compound of claim 1, wherein R₁, R₂, R₄, and R₅ are each independently one of a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group; and a methyl group, an ethyl group, an n-propyl group, an i-propyl group, an n-butyl group, an i-butyl group, a t-butyl group, a pentyl group, a hexyl group, a heptyl group, an octyl group, a nonyl group, and a decyl group that are substituted with at least one of a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a phenyl group, a naphthyl group, and an anthryl group;

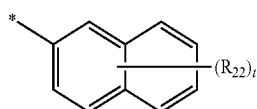
R₃ is one of the groups represented by Formulae 4A to 4J; and

R₆ is one of the groups represented by Formula 2G

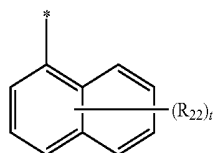


Formula 2G

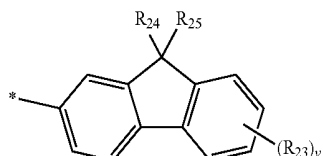
Formula 4A



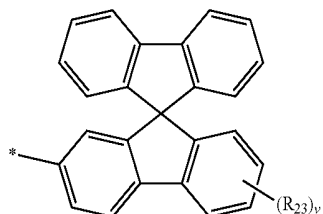
Formula 4B



Formula 4C



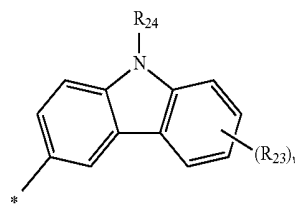
Formula 4D



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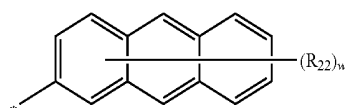
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Formula 4E



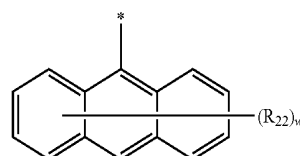
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Formula 4F



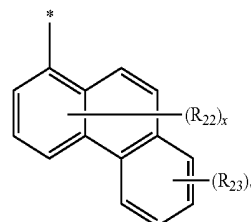
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Formula 4G



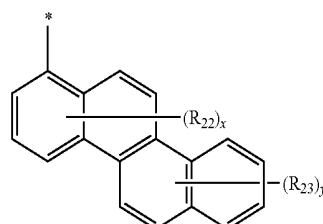
20

Formula 4H



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Formula 4I

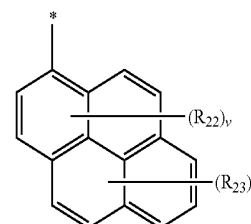


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Formula 4J



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wherein, in Formula 2G and Formulae 4A to 4J:

R₂₁ to R₂₅ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C₁-C₂₀ alkyl group, a C₁-C₂₀ alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a dimethyl-fluorenyl group, a phenyl-carbazolyl group, a pyrenyl group, a crysényl group, a benzothiazolyl group, a benzoxazolyl group, a phenyl-benzimidazolyl group, or —N(Q₂₁)(Q₂₂), wherein Q₂₁ and Q₂₂ are each independently a hydrogen atom, a C₁-C₁₀ alkyl group, a phenyl group, a naphthyl group, or an anthryl group;

r and x are each independently an integer from 1 to 5;

v is an integer from 1 to 4;

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t is an integer from 1 to 7;
w is an integer from 1 to 9; and
y is an integer from 1 to 6.

8. The cascade-type compound of claim 1, wherein R_1 , R_2 , R_4 , and R_5 are identical to each other, and R_3 and R_6 are identical to each other.

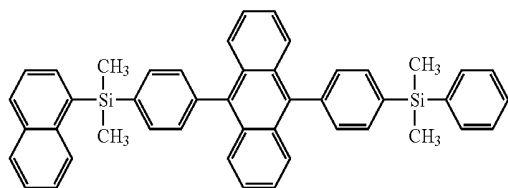
9. The cascade-type compound of claim 1, wherein $R_{1,1}$ to $R_{1,4}$ are each independently a hydrogen atom, a deuterium atom, a halogen atom, a hydroxyl group, a cyano group, a

72

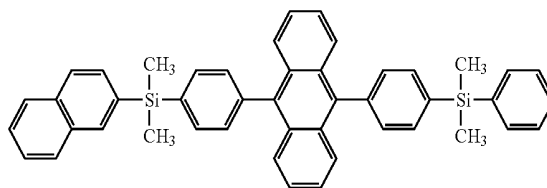
nitro group, an amino group, an amidino group, hydrazine, hydrazone, a carboxylic group or a salt thereof, a sulfonic acid group or a salt thereof, a phosphoric acid group or a salt thereof, a C_1 - C_{20} alkyl group, a C_1 - C_{20} alkoxy group, a phenyl group, a naphthyl group, an anthryl group, a dimethyl-fluorenyl group, a phenyl-carbazolyl group, a pyrenyl group, or a cryseryl group.

10. The cascade-type compound of claim 1, wherein the cascade-type compound is one of Compounds 1 to 22 below:

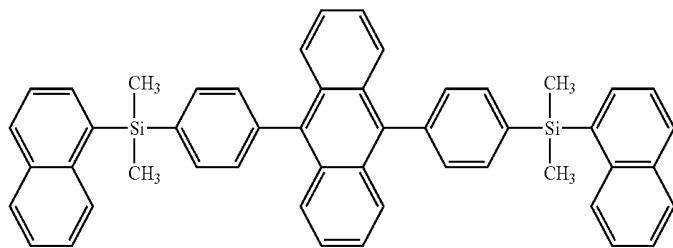
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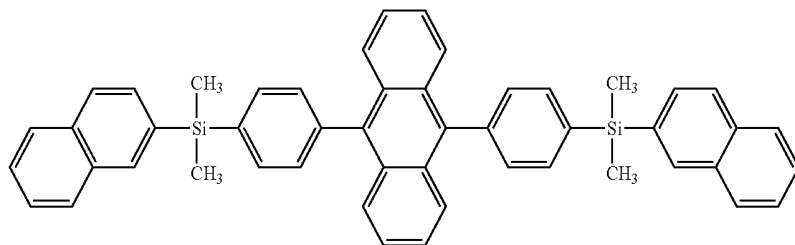
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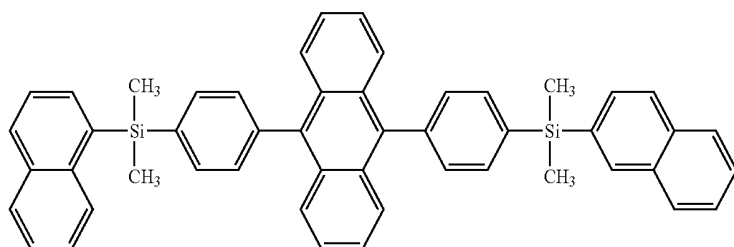
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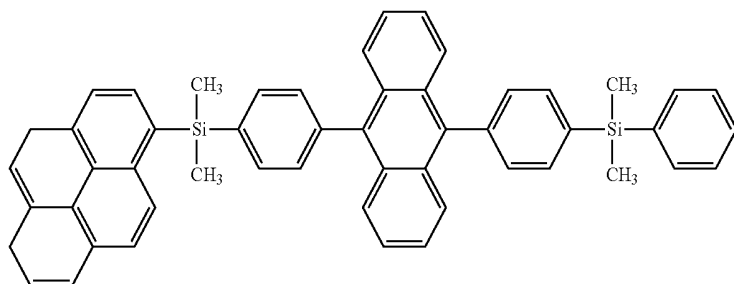
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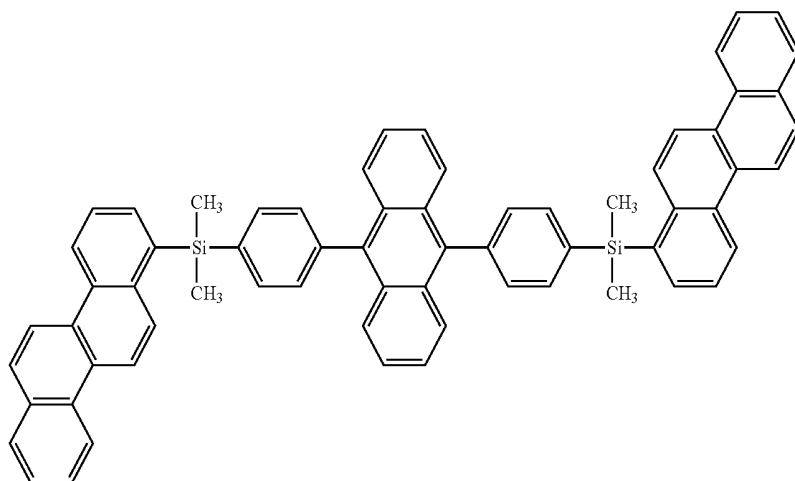
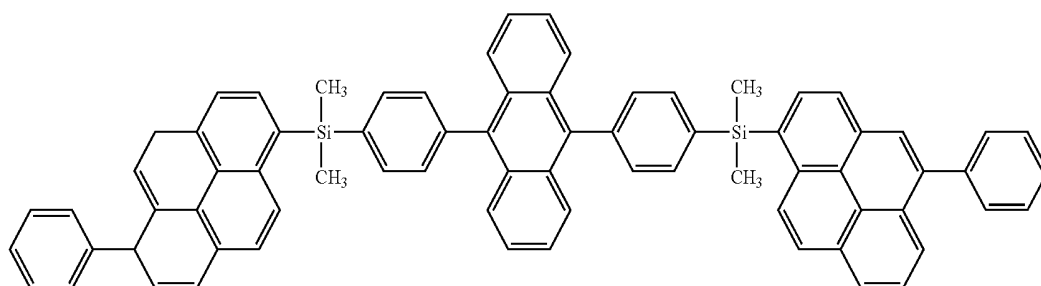
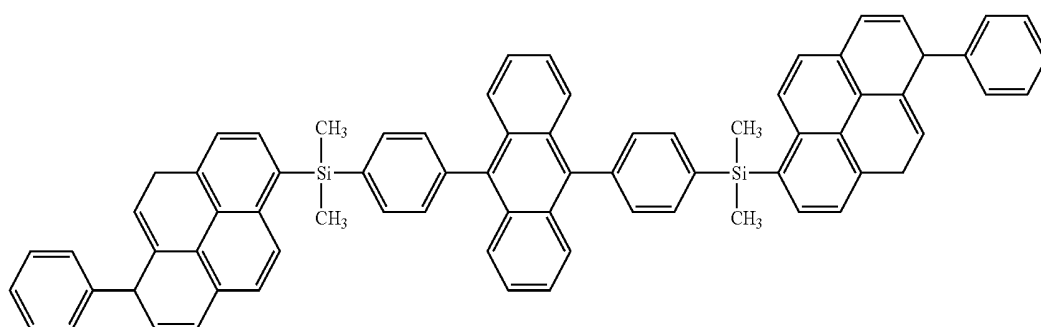
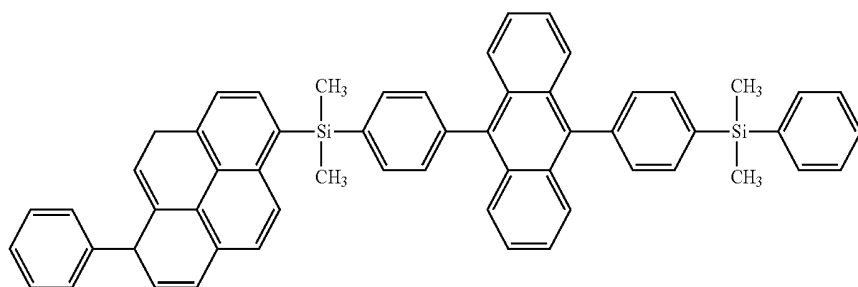
6



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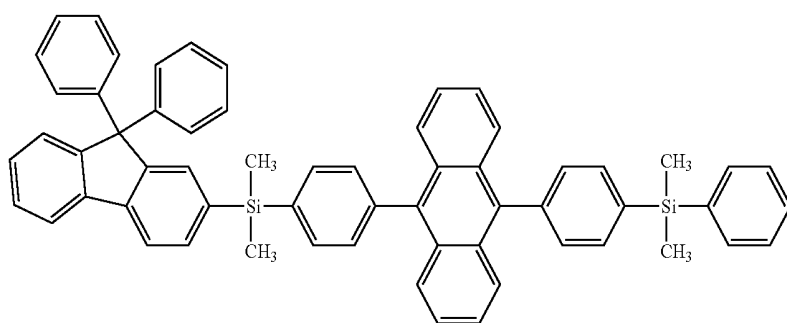
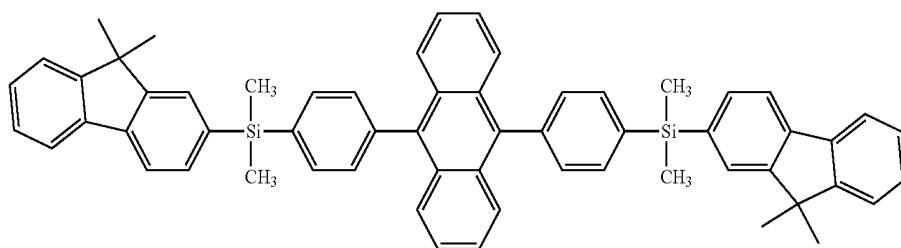
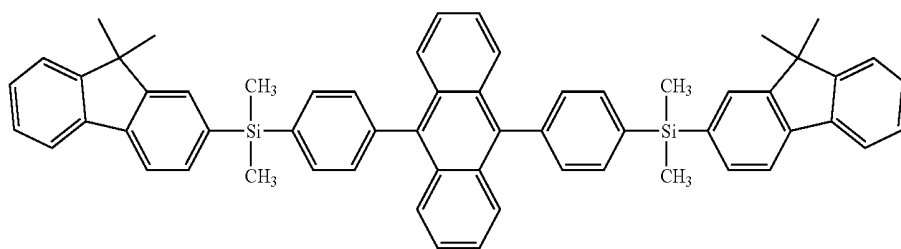
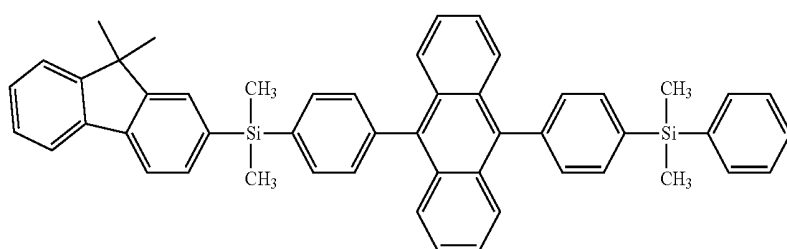
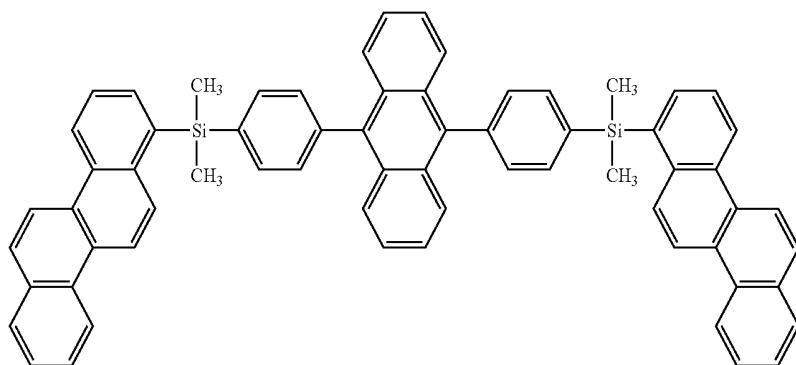
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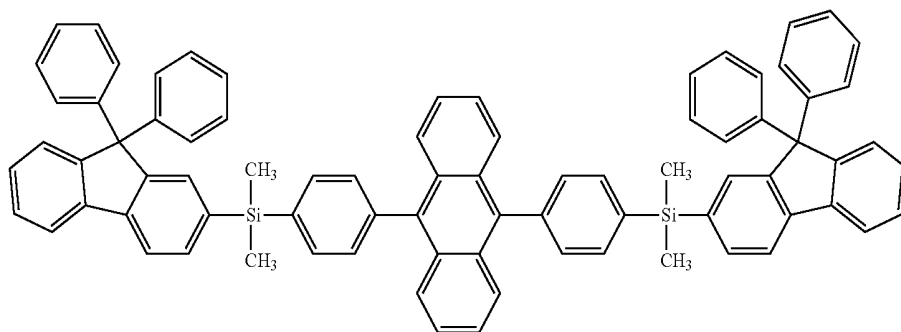


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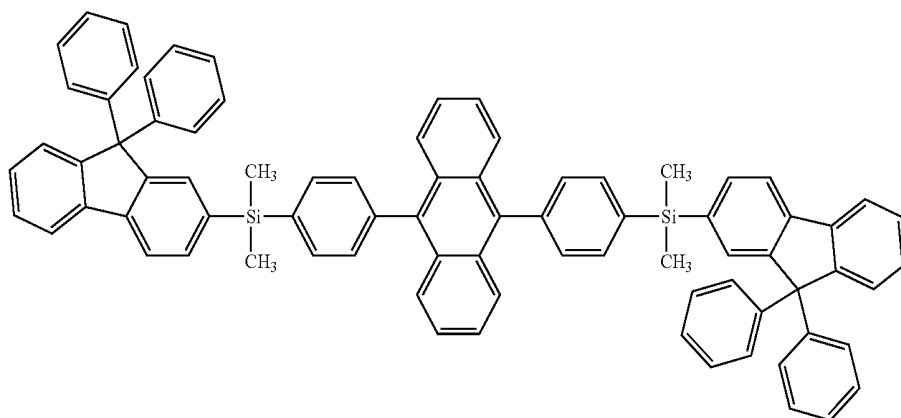
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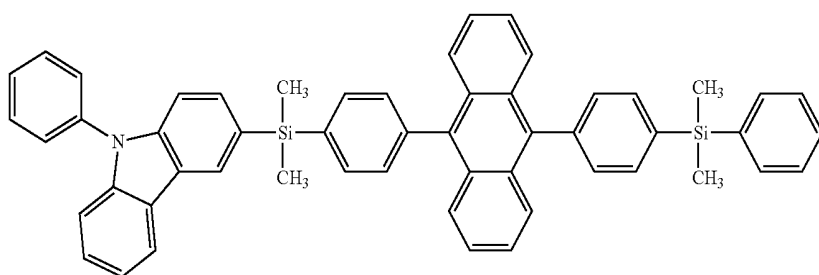
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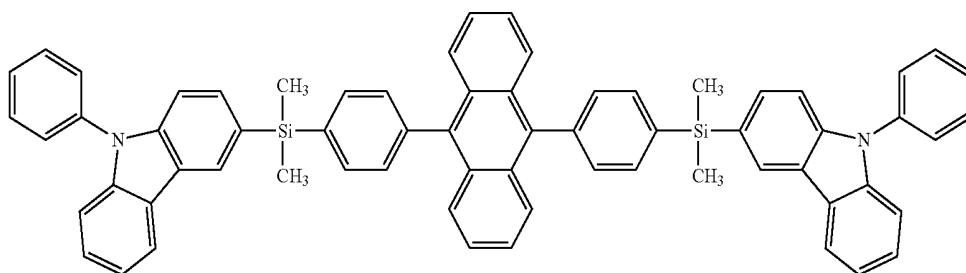
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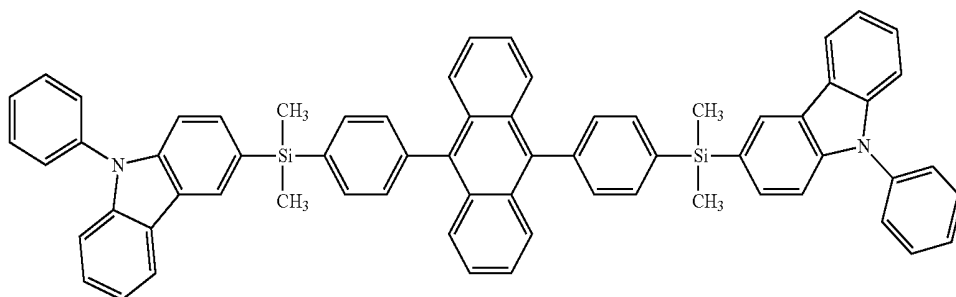
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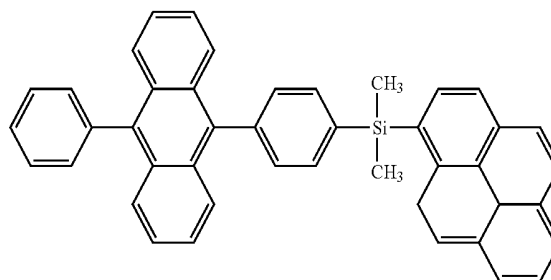
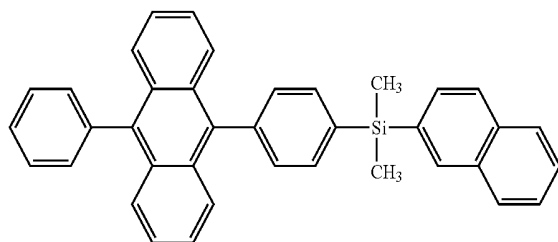


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11. An organic light-emitting device, comprising:

a first electrode;

a second electrode disposed opposite to the first electrode;
and

an organic layer disposed between the first electrode and the second electrode, the organic layer comprising at least one of a cascade-type compound of claim 1.

12. The organic light-emitting device of claim 11, wherein the organic layer comprises at least one of a hole injection layer, a hole transport layer, a functional layer having both hole injection and hole transport capabilities, a buffer layer, an electron blocking layer, an emission layer, a hole blocking layer, an electron transport layer, an electron injection layer, and a functional layer having both electron injection and electron transport capabilities.

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13. The organic light-emitting device of claim 12, wherein the organic layer comprises an emission layer, and the cascade-type compound is included in the emission layer.

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14. The organic light-emitting device of claim 12, wherein the organic layer comprises at least one of a hole injection layer, a hole transport layer, and a functional layer having both hole injection and hole transport capabilities, and the at least one of the hole injection layer, the hole transport layer, and the functional layer having both hole injection and hole transport capabilities comprises a charge-generating material.

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15. The organic light-emitting device of claim 12, wherein the organic layer comprises an electron transport layer, and the electron transport layer comprises a metal-containing material.

* * * * *

专利名称(译)	级联型化合物和包括其的有机发光装置		
公开(公告)号	US9412957	公开(公告)日	2016-08-09
申请号	US13/745604	申请日	2013-01-18
[标]申请(专利权)人(译)	三星显示有限公司		
申请(专利权)人(译)	三星DISPLAY CO. , LTD.		
当前申请(专利权)人(译)	三星DISPLAY CO. , LTD. 产学合作基础庆尚大学		
[标]发明人	KIM SE HUN PARK MIE HWA KOH SAM IL KIM MI KYUNG LEE KWAN HEE KIM YUN HI		
发明人	KIM, SE-HUN PARK, MIE-HWA KOH, SAM-IL KIM, MI-KYUNG LEE, KWAN-HEE KIM, YUN-HI		
IPC分类号	H01L51/00 C07F7/08 H01L51/50		
CPC分类号	H01L51/0094 H01L51/0058 C07F7/0809 C07F7/0812 C07F7/082 H01L51/0052 H01L51/0054 H01L51/5012 H01L2251/308 C07F7/0803 C07F7/0805		
优先权	1020120091991 2012-08-22 KR		
其他公开文献	US20140054558A1		
外部链接	Espacenet USPTO		

摘要(译)

提供级联型化合物和包含其的有机发光装置 (OLED) 。级联型化合物一般可表示为下式1：

